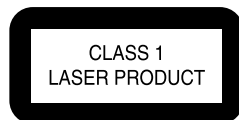


Service  
Service  
**Service**CL 26532126\_000.HF  
251102

# Service Manual



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# PHILIPS

# 1. Technical Specifications

## VAE8010 functionality:

- Loading of 8 cm and 12 cm discs by a motorized tray
- Disc type recognition and in case of a DVD+RW disc laser power calibration
- Servo control for disc rotation, sledge movements, tilt, focus and actuator position
- EFM+ encoding / decoding for DVD, and EFM decoding for CD
- Writes and read DVD+RW discs and reads DVD, CD and CD-R/RW discs
- Linking control, header insertion and sector number updating at record
- Interfacing to the MPEG back-end (S2B) for control and (I2S and V4) for data
- The back-end has to provide MPEG data processing, data buffering, construction
- of logical format for Lead-in, Data area and Lead-out part of the DVD+RW disc

## 2. Safety Instructions, Warnings and Notes

### 2.1 Safety Instructions

#### 2.1.1 General Safety

Safety regulations require that during a repair:

- Connect the unit to the mains via an isolation transformer.
- Replace safety components, indicated by the symbol ▲, only by components identical to the original ones. Any other component substitution (other than original type) may increase risk of fire or electrical shock hazard.

Safety regulations require that after a repair, you must return the unit in its original condition. Pay, in particular, attention to the following points:

- Route the wires/cables correctly, and fix them with the mounted cable clamps.
- Check the insulation of the mains lead for external damage.
- Check the electrical DC resistance between the mains plug and the secondary side:
  1. Unplug the mains cord, and connect a wire between the two pins of the mains plug.
  2. Set the mains switch to the 'on' position (keep the mains cord unplugged!).
  3. Measure the resistance value between the mains plug and the front panel, controls, and chassis bottom.
  4. Repair or correct unit when the resistance measurement is less than 1 MΩ.
  5. Verify this, before you return the unit to the customer/user (ref. UL-standard no. 1492).
  6. Switch the unit 'off', and remove the wire between the two pins of the mains plug.

#### 2.1.2 Laser Safety

This unit employs a laser. Only qualified service personnel may remove the cover, or attempt to service this device (due to possible eye injury).

##### Laser Device Unit

Type	: Semiconductor laser GaAlAs
Wavelength	: 650 nm (DVD) 780 nm (VCD/CD)
Output Power	: 20 mW (DVD+RW writing) 0.8 mW (DVD reading) 0.3 mW (VCD/CD reading)
Beam divergence	: 60 degree

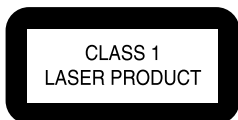


Figure 2-1 Class 1 Laser Product

**Note:** Use of controls or adjustments or performance of procedure other than those specified herein, may result in hazardous radiation exposure. Avoid direct exposure to beam.

### 2.2 Warnings

#### 2.2.1 General

- All ICs and many other semiconductors are susceptible to electrostatic discharges (ESD, symbol ▲). Careless handling during repair can reduce life drastically. Make sure that, during repair, you are at the same potential as the mass of the set by a wristband with resistance. Keep components and tools at this same potential. Available ESD protection equipment:
  - Complete kit ESD3 (small tablemat, wristband, connection box, extension cable and earth cable) 4822 310 10671.
  - Wristband tester 4822 344 13999.
- Be careful during measurements in the live voltage section. The primary side of the power supply (pos. 1005), including the heatsink, carries live mains voltage when you connect the player to the mains (even when the player is 'off!'). It is possible to touch copper tracks and/or components in this unshielded primary area, when you service the player. Service personnel must take precautions to prevent touching this area or components in this area. A 'lightning stroke' and a stripe-marked printing on the printed wiring board, indicate the primary side of the power supply.
- Never replace modules, or components, while the unit is 'on'.

#### 2.2.2 Laser

- The use of optical instruments with this product, will increase eye hazard.
- Only qualified service personnel may remove the cover or attempt to service this device, due to possible eye injury.
- Repair handling should take place as much as possible with a disc loaded inside the player.
- Text below is placed inside the unit, on the laser cover shield:

CAUTION VISIBLE AND INVISIBLE LASER RADIATION WHEN OPEN AVOID EXPOSURE TO BEAM  
 ADVARSEL SYNLIG OG USYNLIG LASERSTRÅLING VED ÅBNING UNNGÅ UDSÆTTELSE FOR STRÅLING  
 ADVARSEL SYNLIG OG OSYNLIG LASERSTRÅLING NÅR DEKSEL ÅPNES UNNGÅ EKSPONERING FOR STRÅLEN  
 VARNING SYNLIG OCH OSYNLIG LASERSTRÅLING NÅR DENNA DEL ÅR ÖPPNAD BETRÄKTA EJ STRÅLEN  
 VARO! AVATT AESSA OLET ALTTIINA NÄKYVÄLLE JA NÄKYMÄTTÖMÄLLE LASER SÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN  
 VORSICHT SICHTBARE UND UNSICHTBARE LASERSTRÄHLUNG WENN ABDECKUNG GEÖFFNET NICHT DEM STRAHL AUSSETZEN  
 DANGER VISIBLE AND INVISIBLE LASER RADIATION WHEN OPEN AVOID DIRECT EXPOSURE TO BEAM  
 ATTENTION RAYONNEMENT LASER VISIBLE ET INVISIBLE EN CAS D'OUVERTURE EXPOSITION DANGEREUSE AU FAISCEAU

Figure 2-2 Warning text

### 3. Directions For Use

Not applicable

## 4. Mechanical Instructions

Index of this chapter:

1. General
2. Disassembly
3. Re-assembly

**Note:** Figures below can deviate slightly from the actual situation, due to the different set executions.

### 4.1 General

- Follow the disassemble instructions in described order.
- Do not place the unit with its PWB on a hard surface (e.g. table), as it could damage the components on it. Always place something soft (a towel or foam cushion) under it.
- Never touch the lens of the laser.
- Take sufficient ESD measures during (dis)assembly.

### 4.2 Disassembly

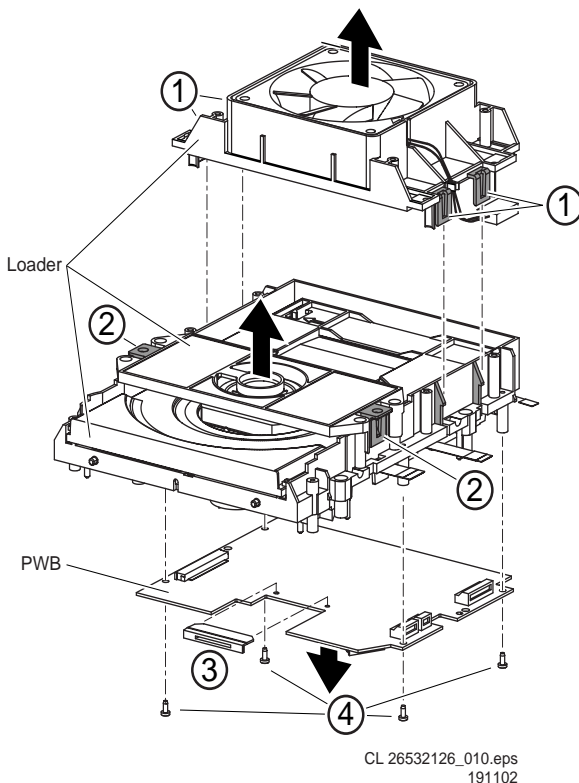


Figure 4-1 Basic Engine disassembly (part 1)

You can divide the Basic Engine into the following parts:

1. Loader (fan, clamp, and tray assy).
2. PWB (or 'mono board').
3. DVD-Module (OPU, turntable motor, and sledge-motor assy).

#### 4.2.1 Loader

1. Disconnect the 2-wire fan cable from the PWB.
2. Remove the fan assy, by releasing the four side clamps [1] while moving it upwards.
3. Remove the clamp assy, by releasing the two side clamps [2] while moving it upwards.

#### 4.2.2 PWB

1. Flip the module 180 degrees, so you can access the PWB.
2. Disconnect the four flex foils from the PWB connectors (1100, 1300, 1302, and 1303) at the component side. For the flex foil on connector 1100, you first must remove the cable clamp [3]. The easiest way to do this is to push down the two fixation pins of the clamp (via the holes in the PWB) by means of a pencil or small screwdriver.
3. Disconnect the remaining cables (tray- and fan-motor cable) at the solder side of the PWB.
4. Remove the four screws (Torx 8) that hold the PWB [4].
5. Now you can remove the board.

#### 4.2.3 DVD-M

**Caution:** Never try to align the DVD-Module!!! Only the factory can do this properly. Service engineers are only allowed to exchange the sledge motor assy.

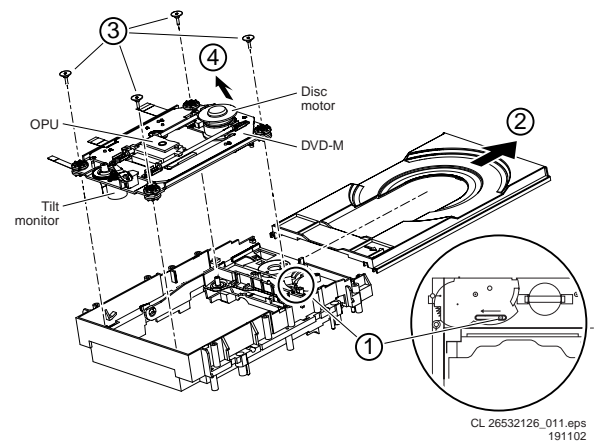
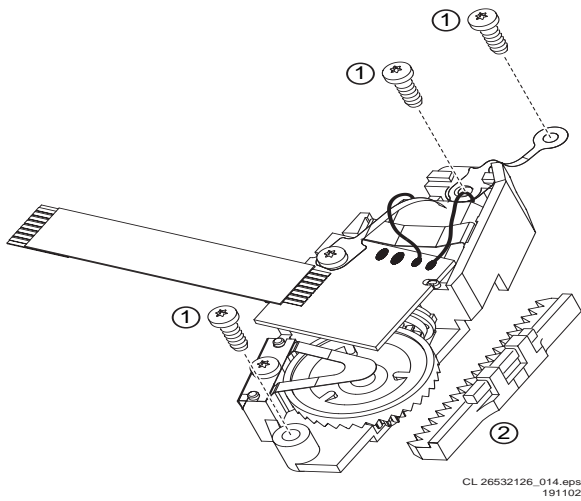


Figure 4-2 Basic Engine disassembly (part 2)

1. Slide the 'tray pin' in the direction of the arrow [1], in order to release the disc tray.
2. Flip the module 180 degrees and pull out the tray [2]. Now you can access the DVD-Module.
3. Remove the four screws [3] with a Torx 6 screwdriver, and lift the DVD-M upwards [4] at the side of the disc-motor. It hinges in the bracket at the side of the tilt-motor.

#### 4.2.4 Sledge-motor Assy

**Caution:** Never try to align the DVD-Module!!! Only the factory can do this properly. Service engineers are only allowed to exchange the sledge motor assy.



**Figure 4-3 Sledge-motor assy**

1. Place the DVD-Module, with the laser facing downwards, on a soft surface.
2. Remove the three screws [1] that hold the sledge-motor assy, and lift the assy upwards. You can replace it now.
3. If necessary, it is now also possible to replace the sledge-rack [2] that is hinged in the sledge assy.

#### 4.3 Re-assembly

To re-assemble the module, do all processes in reverse order.

Be sure to:

- **Sledge-motor assy:** Mesh the teeth of the sledge motor and sledge rack properly, during mounting of the sledge-motor assy.
- **DVD-M:** Point the laser up (towards the tray), when you mount the DVD-M in the bracket.
- **Complete module:** Place all wires/cables in their original positions

## 5. Service Modes, Error Codes and Fault Finding

Index of this chapter:

1. General
2. Start-up Measurements
3. Diagnostic Software
4. Nuclei Error Codes
5. Fault Finding

### 5.1 General

- Impedance of measuring-equipment should be > 1 MOhm.
- For testing the Basic Engine, connect it to a DVD-recorder of the DVDR1000, 900, or 800 series.
- Most tests are done by software commands. Together with the software command you will find a Ref.# nbr. This is the number of the diagnostic nucleus used for this test. You can find information that is more detailed in the chapter 'Diagnostic Nuclei'.
- Levels: Most measurements are digital measurements. The signal levels specification in this document are defined as follows:
  - low < 0.3V
  - high > 3.0V
  - LOW < 0.4V
  - HIGH > 4.5V

### 5.2 Start-up Measurements

#### 5.2.1 Power Supply Check

Table 5-1 Table of supply input voltages.

Signal	Test point	Description	Specifications	Tolerance	Unit
+3V3	I007	Input of supply	+3.3	1%	V
+5	I008	Input of supply	+5	1%	V
+4V6	I010	Input of supply	+4.6	1%	V
-5	I011	Input of supply	-5	1%	V
+12	I012	Input of supply	+2	1%	V
GND	I015, I016	Input of supply			

Table 5-2 Table of derived supply voltages.

Signal	Test point	Description	Specifications	Tolerance	Unit
D3V3	I006	Digital 3V3	+3.3	2%	V
A3V3	I007	Analogue 3V3	+3.3	2%	V
+5V	I008	Analogue 5V	+5	2%	V
D5V	I009	Digital 5V	+5	2%	V
+3V3E	F001	OPU 3V3	+3.3	2%	V
-5	I011	Neg. voltage	-5	2%	V
+12	I012	12V	+12	2%	V
Vbias	I014	Bias voltage	-1.7	2%	V
GND	I017, I018	Input of supply	0	0 %	V

The module operates in power 'off' and power 'on' only. There is no standby mode at module level. In power 'off', the module does not respond to any communication or signal. Before starting the measurement, connect the power supply to the mono board via connector 1000, and the PC interface cable to the Service Interface connector of the 'test recorder'.

#### 5.2.2 Oscillator Check

Table 5-3 Table of clock signals.

Signal	Test point	Description	Spec.	Tolerance	Unit
OSCOU	I219	Ref. Clock MACE	8.483	+/- 70 kHz	MHz
CROU	I443	Ref. Clock HDR65	8.501	+/- 70 kHz	MHz
PSEN	I223	OEN Flash ROM	5.324	+/- 70 kHz	MHz
RA/FO/SL	I326/I334/I343	Servo clock	2.120	+/- 20 kHz	MHz

On the mono board, there are two external oscillators (OSCOU and CROU), which are the reference for all clock signals derived in several ICs. To check whether the program (in the MACE microprocessor) is running after power 'on', you can monitor the PSEN (OEn of Flash ROM) on I223 (see test point overview in chapter 6). You can measure the Servo clocks at I326 (RAdial), I334 (FOcus), and I343 (SLedge).

### 5.3 Diagnostic Software

Due to the complexity of a DVD recorder, the time to find a defect in the recorder can become long. To reduce this time, the recorder has been equipped with Diagnostic and Service software (DS). The DS offers functionality to diagnose the DVDR hardware and tests the following:

- Interconnections between components.
- Accessibility of components.
- Functionality of the audio and video paths.

This is also valid for the Basic Engine.

One can access this functionality via several interfaces:

1. End user/Dealer script interface.
2. Player script interface.
3. Menu and command interface.

This part describes all interfaces from the outside world to the diagnostic software, how to use these interfaces, and how to access them.

First some definitions:

- **Diagnostic Nucleus.** Part of the Diagnostic Software. Each nucleus contains an atomic and software independent diagnostic test, testing a functional part of the DVD player hardware on component level.
- **Script.** Part of the Diagnostic Software. Each script contains a sequence of Diagnostic Nuclei to be executed.
- **Service PC.** PC used by a service or repair person to communicate with the Diagnostic Software in the DVD player.

#### 5.3.1 End User/Dealer Script Interface

The End user/Dealer script interface gives a diagnosis on a stand-alone DVD recorder; no other equipment is needed. During this mode, a number of hardware tests (nuclei) are automatically executed to check if the recorder is faulty. The diagnosis is simply a 'fail' or 'pass' message. If the message 'FAIL' appears on the display, there is apparently a failure in the recorder. If the message 'PASS' appears, the nuclei in this mode have been executed successfully. There can be still a failure in the recorder because the nuclei in this mode do not cover the complete functionality of the recorder.

**Note:** As this mode is meant for a complete DVD Recorder, and does not add much for testing the Basic Engine, reference is made to the appropriate DVD Recorder Service Manual for a detailed description:

- DVDR1000: 3122 785 11600
- DVDR990: 3122 785 12430
- DVDR98x: 3122 785 11970
- DVDR8xx: 3122 785 12200

### 5.3.2 Player Script Interface

The Player script will give the opportunity to perform a test that will determine which of the DVD recorder's modules are faulty, to read the error log and to perform an endurance loop test. To successfully perform the tests, connect the DVD recorder to a TV set. To be able to check results of certain nuclei, the player script expects some interaction of the user (i.e. to approve a test picture or a test sound). Some nuclei (e.g. nuclei that test functionality of the DVDR module) require that a DVD+RW disc is inserted. Only tests within the scope of the diagnostic software will be executed hence only faults within this scope can be detected.

See note above (paragraph 5.3.1).

### 5.3.3 Menu and Command Interface

Each nucleus contains an atomic and independent diagnostic test, testing a functional part of the DVD player hardware on component level. Each Nucleus returns a result message to its caller. Some tests (e.g. generating a colour bar) can only return an "OK" result. Internal communication will be done via a uniform interface between the diagnostic Engine, Scripts, and the Diagnostic Nuclei.

The Diagnostic Engine can only operate if a certain (minimal) set of hardware is functioning properly. To test this set of hardware, a set of basic diagnostic nuclei is embedded in the DVD player. Each basic diagnostic nucleus will only test that part of the hardware which is required for execution of the diagnostic Engine, e.g. a RAM test will only test that part of RAM that is used by the diagnostic engine. After the Diagnostic Engine is operational, it is possible to do a full RAM diagnostic. All basic diagnostic nuclei start with prefix 'Basic'. In the overview, each Diagnostic Nucleus consists of a reference number, a reference name, and remarks. Reference number and name are coupled and one of them is enough for unique identification.

#### Nuclei Numeration

Each nucleus has a unique number of four digits. This number is the input of the command mode.

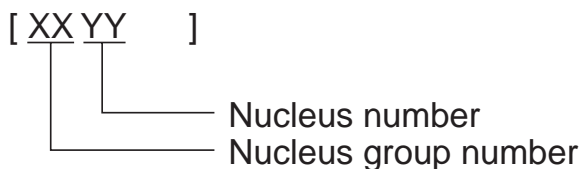


Figure 5-1 Nucleus code

The following groups are defined:

Table 5-4 Nucleus groups

Group number	Group name
0	Basic / Scripts
1	Host decoder
2	Audio / Video encoder (DVDR only)
3	VSM (DVDR only)

Group number	Group name
4	NVRAM
5	Front Panel
6	Basic Engine
7	Analogue board (DVDR only)
8	DVIO (DVDR only)
9	Loop nuclei (DVDR only)
10	Library sub nuclei (I2C nuclei)
11	User interface
12	Furore (SACD only)
13	DAC (SACD only)
14	Miscellaneous

For testing the Basic Engine, group number 6 is defined

#### Error handling

Each nucleus returns an error code. This code contains six numerals, which means:

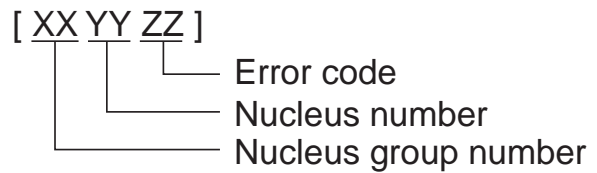


Figure 5-2 Error code

The nucleus group numbers and nucleus numbers are the same as above.

#### Hardware required

- Service PC.
- One free COM port on the Service PC.
- Special cable to connect DVD recorder to Service PC.

The service PC must have a terminal emulation program (e.g. OS2 Warp Terminal, ProComm, or HyperTerminal) installed and must have a free COM port (e.g. COM1).

Activate the terminal emulation program and check that the port settings for the free COM port are:

- 19200 bps,
- 8 data bits,
- No parity,
- 1 stop bit,
- No flow control.

Connect the free COM port via a special cable to the RS232 port of the DVD recorder. This special cable will also connect the test pin, which is available on the connector, to ground (i.e. activate test pin). Code number of PC interface cable: 3122 785 90017.

#### Command Mode Interface

##### Activation

Connect the recorder to the mains. The following text will appear on the screen of the terminal (program):

```
DVD Video Recorder Diagnostic Software version 48
Basic SDRAM Data bus test passed
Basic SDRAM Address bus test passed
Basic SDRAM Device test passed

(M) enu, (C) ommand or (S) 2B-interface?      [M] : @ c ↵
DD:>
```

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Figure 5-3 Opening screen for Command Mode



The first line indicates that the Diagnostic software has been activated and contains the version number. The next lines are the successful result of the SDRAM interconnection test and the basic SDRAM test. The last line allows the user to choose between the three possible interface forms.

If pressing 'C' has made a choice for Command Interface, the prompt ("DD>") will appear. The diagnostic software is now ready to receive commands. The commands that can be given are the numbers of the nuclei.

#### Command Overview

We provide an overview of the nuclei and their numbers. This overview is preliminary and subject to modifications.

**Table 5-5 Nuclei overview**

Ref. #	Function name	Description
600	DS_BE_S2B_Pass	It switches the RS232 port and the S2B port in pass-through mode. This means that the player hangs. The only way to exit this nucleus is via a power off of the player
601	DS_BE_S2B_Engine	It checks the S2B interface with the Basic Engine by sending an 'echo' command
602	DS_BE_Version	It returns the version number of the Basic Engine
603	DS_BE_Reset	It resets the Basic Engine
604	DS_BE_FocusOn	It puts the laser of the basic engine into focus (focus loop)
605	DS_BE_FocusOff	It switches the focus loop off
606	DS_BE_DiscMotorOn	It switches the disk motor (= spindle motor) on
607	DS_BE_DiscMotorOff	It switches the disk motor (= spindle motor) off
608	DS_BE_RadialOn	It closes the radial loop
609	DS_BE_RadialOff	It opens the radial loop
615	DS_BE_TrayIn	It closes the disc tray
616	DS_BE_TrayOut	It opens the disc tray
617	DS_BE_WriteRead	It writes data to the BE which is stored on a DVD disc and read it back from the DVD disc. This is only done when the result of the self-test contains no errors.
618	DS_BE_WriteReadEndlessLoop	It writes data to the BE which is stored on a DVD disc and read it back from the DVD disc, while repeating in an endless loop. This is only done when the result of the self-test contains no errors. Errors are stored in NVRAM.
625	DS_BE_SledgeMotorSlow	It moves the sledge full stroke several times slow enough to allow visual inspection of unhampered movement
626	DS_BE_Tilt	It tests the tilt mechanism control loop, or allow its proper functioning to be measured
627	DS_BE_ReadEeprom	It reads one data byte from the EEPROM
629	DS_BE_OptimiseJitter	It performs jitter optimisation

Ref. #	Function name	Description
630	DS_BE_RadialATLS Calibration	It allows the radial loop to be calibrated.
631	DS_BE_GetStatisticsInfo	It retrieves the statistical information from the Basic Engine
632	DS_BE_ResetStatisticsInfo	It erases the statistical information
633	DS_BE_ReadErrorlog	It retrieves the error log from the Basic Engine
634	DS_BE_ResetErrorlog	It erases the fatal error log and the cumulative error log
638	DS_BE_GetSelfTestResult	It retrieves the result of the Self Test of the Basic engine, which is executed during power-on.
639	DS_BE_RadialInit	It allows the radial initialisation
640	DS_BE_GetOPUInfo	It retrieves the OPU number from the EEPROM of the Basic engine.
641	DS_BE_WriteReadPIusR	It writes data to the BE which is stored on a DVD disc and read it back from the DVD disc. This is only done when the result of the self-test contains no errors.
642	DS_BE_WriteReadPIusREndlessLoop	It writes data to the BE which is stored on a DVD disc and read it back from the DVD disc, while repeating in an endless loop. This is only done when the result of the self-test contains no errors. Errors are stored in NVRAM.

#### Menu Mode Interface

##### Activation

Connect the recorder to the mains. The following text will appear on the screen of the terminal (program):

```

DVD Video Recorder Diagnostic Software version 48
Basic SDRAM Data bus test passed
Basic SDRAM Address bus test passed
Basic SDRAM Device test passed

(M) enu, (C) ommand or (S) 2B-interface?   [M] : @ M ↵

Main Menu

1. Digital Board      ->
2. Analogue Board    ->
3. Front Panel       ->
4. Basic Engine      ->
5. DVIO              ->
6. Progressive Scan Board ->
7. Loop tests        ->
8. Log               ->
9. Scripts           ->

Select>

```

CL 16532095\_074.eps  
150801

**Figure 5-4 Opening screen for Menu Mode**

The first line indicates that the Diagnostic software has been activated and contains the version number. The next lines are the successful result of the SDRAM interconnection test and the basic SDRAM test. The last line allows the user to choose between the three possible interface forms.

If pressing 'M' has made a choice for Menu Interface, the Main Menu will appear.

*Menu Structure*

1. Digital Board
2. Analogue Board
3. Front Panel
4. **Basic Engine**
  1. Reset
  2. S2B Pass-through
  3. S2B Echo
  4. Focus On
  5. Focus Off
  6. Version
  7. Self Test
  8. Get Self Test Result
  9. Basic Engine Test
  10. Laser Test
  11. Focus Test
  12. Tilt Test
  13. Optimise Jitter
  14. Statistics Info
  15. Log
    1. Read Error Log
    2. Reset Error LogSpindle Motor
  16. Spindle Motor
    1. Spindle Motor On
    2. Spindle Motor Off
    3. Spindle Motor Test
  17. Radial
    1. Radial On
    2. Radial Off
    3. Radial Initialisation
    4. Radial ATLS Calibration
  18. Sledge
    1. Sledge test
    2. Sledge test slow
  19. Tray
    1. Tray In
    2. Tray Out
5. DVIO
6. Progressive Scan Board
7. Loop Tests
8. Log
9. Scripts

**5.4 Nuclei Error Codes**

In the following table the error codes will be described.

**Table 5-6** Nuclei error codes overview

Error #	Description
60000	The player hangs, the RS232 port and the S2B port were successfully switched in pass-through mode. The only way to exit is to power 'off' the player
60100	The S2B interface with the Basic Engine was successfully checked
60101	The Basic Engine returned an error number
60102	Parity error from Basic Engine to Serial
60103	Communication time-out error
60104	Unexpected response from Basic Engine
60105	The Echo loop could not be closed
60106	A wrong echo pattern was received
60200	The version number of the Basic Engine was successfully returned
60201	The Basic Engine returned an error number
60202	Parity error from Basic Engine to Serial
60203	Communication time-out error
60204	Unexpected response from Basic Engine
60205	The Front Panel failed

Error #	Description
60300	The Basic Engine was successfully reset
60301	Basic-Engine time-out error
60400	The focus on test was successfully completed
60401	The Basic Engine returned an error number
60402	Parity error from Basic Engine to Serial
60403	Communication time-out error
60404	Unexpected response from Basic Engine
60405	Focus loop could not be closed
60500	The focus off test was successfully completed
60501	The Basic Engine returned an error number
60502	Parity error from Basic Engine to Serial
60503	Communication time-out error
60504	Unexpected response from Basic Engine
60600	The disk motor was successfully switched on
60601	The Basic Engine returned an error number
60602	Parity error from Basic Engine to Serial
60603	Communication time-out error
60604	Unexpected response from Basic Engine
60700	The disk motor was successfully switched off
60701	The Basic Engine returned an error number
60702	Parity error from Basic Engine to Serial
60703	Communication time-out error
60704	Unexpected response from Basic Engine
60800	The Radial loop was successfully closed
60801	The Basic Engine returned an error number
60802	Parity error from Basic Engine to Serial
60803	Communication time-out error
60804	Unexpected response from Basic Engine
60805	The Radial loop could not be closed
60900	The Radial loop was successfully opened
60901	The Basic Engine returned an error number
60902	Parity error from Basic Engine to Serial
60903	Communication time-out error
60904	Unexpected response from Basic Engine
61500	The tray was successfully closed
61501	The Basic Engine returned an error number
61502	Parity error from Basic Engine to Serial
61503	Communication time-out error
61504	Unexpected response from Basic Engine
61600	The tray was successfully opened
61601	The Basic Engine returned an error number
61602	Parity error from Basic Engine to Serial
61603	Communication time-out error
61604	Unexpected response from Basic Engine
61700	The data was successfully written on and read from a DVD disc
61701	The tray-in command failed
61702	The read-TOC command failed
61703	The VSM interrupt initialisation failed
61704	The set irq command failed
61705	No disc or wrong disc inserted

Error #	Description
61706	The rec-pause command failed
61707	The VSM BE out DMA initialisation failed
61708	The VSM BE out initialisation failed
61709	The VSM BE out DMA start failed
61710	The VSM BE out start failed
61711	The rec command failed
61712	The VSM out underrun error occurred
61713	The record complete interrupt was not raised
61714	The get irq command failed
61715	There was no interrupt raised by BE
61716	The VSM DMA did not finished
61717	The stop command after writing failed
61718	The VSM Sector processor initialisation failed
61719	The VSM sector processor DMA initialisation failed
61720	The VSM sector processor DMA start failed
61721	The VSM sector processor start failed
61722	The seek command failed
61723	The VSM sector processor error occurred
61724	The read timeout occurred
61725	The stop command after reading failed
61726	There was a difference found in data at a specific disc sector
61727	The result of the self test contains errors
61728	An error interrupt was raised by BE
61729	The calibrate-record command failed
61800	This test succeeded
61801	I2c initialisation failed
61802	The result of the self test contains errors
62500	Everything went well
62501	The Basic Engine returned an error number
62502	Parity error from Basic Engine to Serial
62503	Communication time-out error
62504	Unexpected response from Basic Engine
62600	Everything went well
62601	The Basic Engine returned an error number
62602	Parity error from Basic Engine to Serial
62603	Communication time-out error
62604	Unexpected response from Basic Engine
62700	The data byte was successfully read from the EEPROM
62701	The Basic Engine returned an error number
62702	Parity error from Basic Engine to Serial
62703	Communication time-out error
62704	Unexpected response from Basic Engine
62705	The user entered an invalid input
62900	This nucleus succeeded
62901	The Basic Engine returned an error number
62902	Parity error from Basic Engine to Serial
62903	Communication time-out error
62904	Unexpected response from Basic Engine
62905	Jitter command could not be completed
63000	The adaptive track-loss slicer calibration was successfully executed
63001	The Basic Engine returned an error number
63002	Parity error from Basic Engine to Serial
63003	Communication time-out error

Error #	Description
63004	Unexpected response from Basic Engine
63100	The statistics were retrieved successfully from the Basic Engine
63101	The Basic Engine returned an error number
63102	Parity error from Basic Engine to Serial
63103	Communication time-out error
63104	Unexpected response from Basic Engine
63200	The statistical information was successfully erased
63201	The Basic Engine returned an error number
63202	Parity error from Basic Engine to Serial
63203	Communication time-out error
63204	Unexpected response from Basic Engine
63300	The error log was successfully retrieved from the Basic Engine
63301	The Basic Engine returned an error number
63302	Parity error from Basic Engine to Serial
63303	Communication time-out error
63304	Unexpected response from Basic Engine
63400	The fatal error log and the cumulative error log were successfully erased
63401	The Basic Engine returned an error number
63402	Parity error from Basic Engine to Serial
63403	Communication time-out error
63404	Unexpected response from Basic Engine
63800	The result of the self test was successfully retrieved
63801	The Basic Engine returned an error number
63802	Parity error from Basic Engine to Serial
63803	Communication time-out error
63804	Unexpected response from Basic Engine
63805	The result of the self test contains errors
63900	The radial initialisation was successfully executed
63901	The Basic Engine returned an error number
63902	Parity error from Basic Engine to Serial
63903	Communication time-out error
63904	Unexpected response from Basic Engine
64000	The result of the self test was successfully retrieved
64001	The Basic Engine returned an error number
64002	Parity error from Basic Engine to Serial
64003	Communication time-out error
64004	Unexpected response from Basic Engine
64100	The data was successfully written on and read from a DVD disc
64101	The tray-in command failed
64102	The read-TOC command failed
64103	The VSM interrupt initialisation failed
64104	The set irq command failed
64105	No disc or wrong disc inserted
64106	The rec-pause command failed
64107	The VSM BE out DMA initialisation failed
64108	The VSM BE out initialisation failed
64109	The VSM BE out DMA start failed
64110	The VSM BE out start failed
64111	The rec command failed
64112	The VSM out underrun error occurred

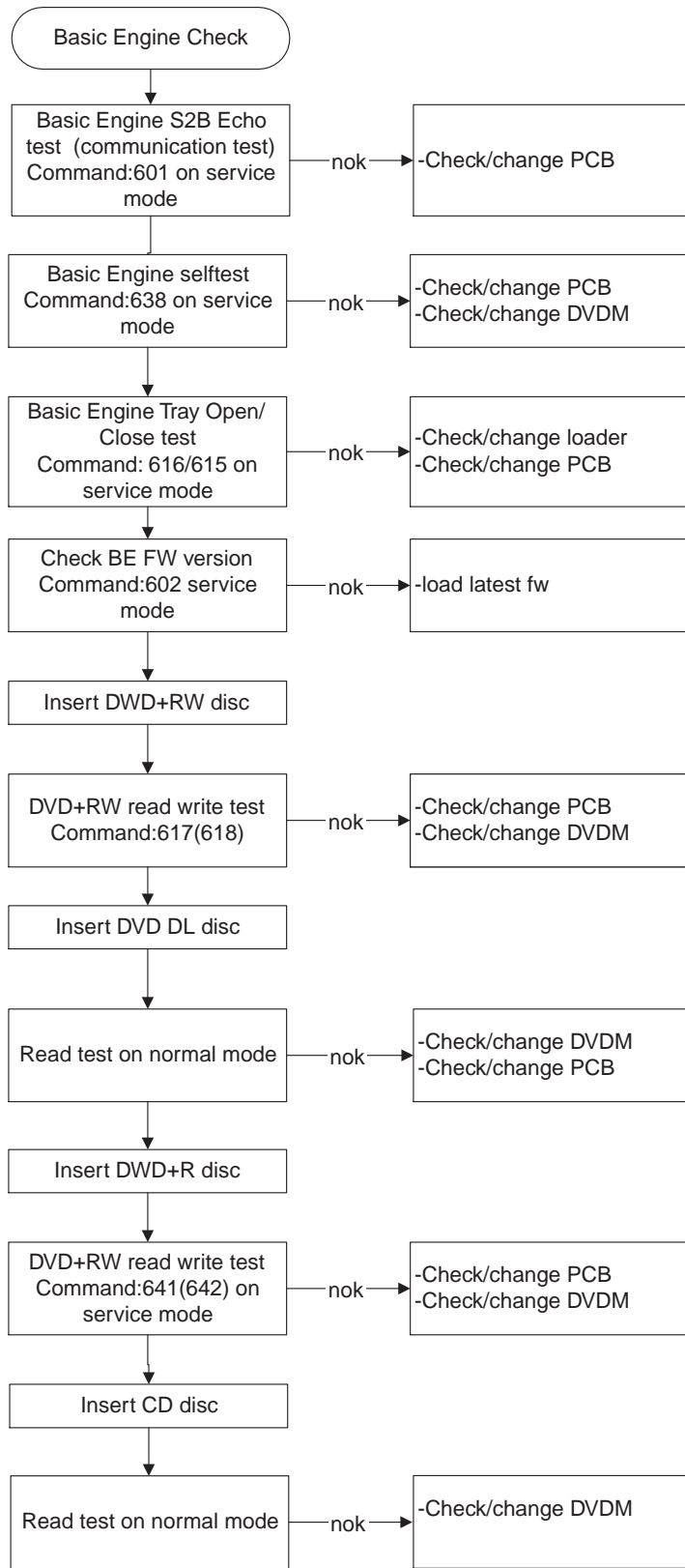
Error #	Description
64113	The record complete interrupt was not raised
64114	The get irq command failed
64115	There was no interrupt raised by BE
64116	The VSM DMA did not finished
64117	The stop command after writing failed
64118	The VSM Sector processor initialisation failed
64119	The VSM sector processor DMA initialisation failed
64120	The VSM sector processor DMA start failed
64121	The VSM sector processor start failed
64122	The seek command failed
64123	The VSM sector processor error occurred
64124	The read timeout occurred
64125	The stop command after reading failed
64126	There was a difference found in data at a specific disc sector
64127	The result of the self test contains errors
64128	An error interrupt was raised by BE
64129	The calibrate-record command failed
64130	To many retries
64131	BE update RAI command after writing failed
64132	BE find first recordable address command failed
64133	DVD+R disc is full
64200	This test succeeded
64201	I2C initialisation failed
64202	The result of the self test contains errors

## 5.5 Fault Finding

Below you will find faultfinding trees for all the main parts of the Basic Engine.

5.5.1 Basic Engine

**BASIC ENGINE FUNCTIONAL TEST**



CL 26532126\_016.eps  
191102

Figure 5-5 Basic Engine functional testing

5.5.2 Loader

**Loader Checking**

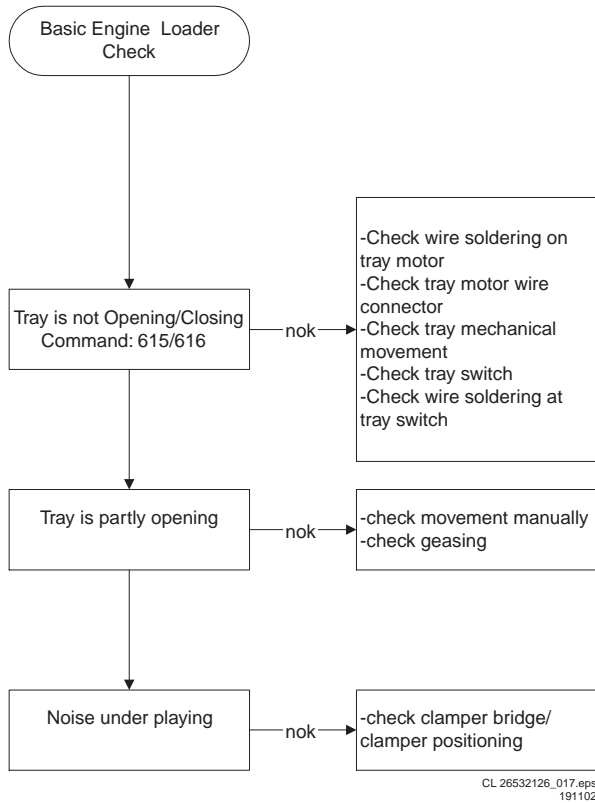


Figure 5-6 Loader testing

5.5.3 DVD-M

**DVDM checking**

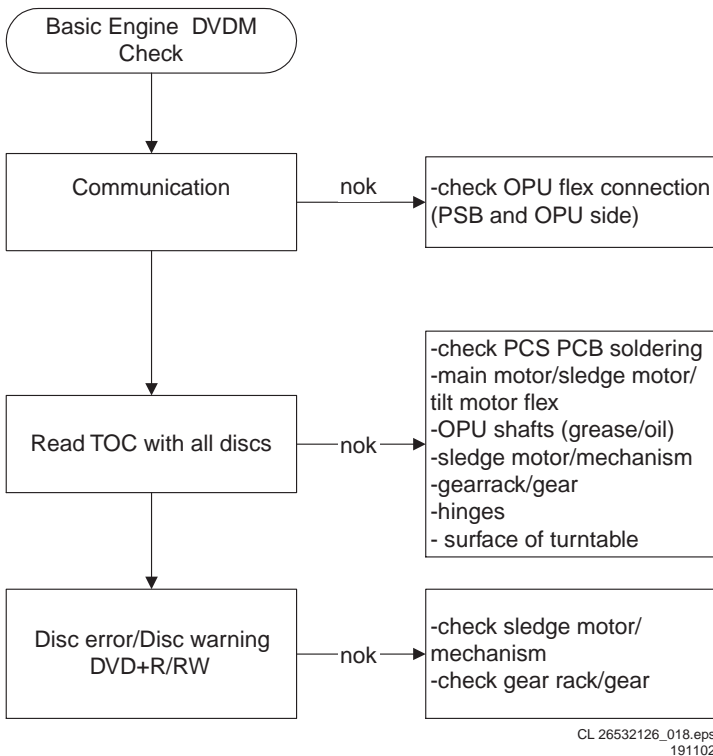
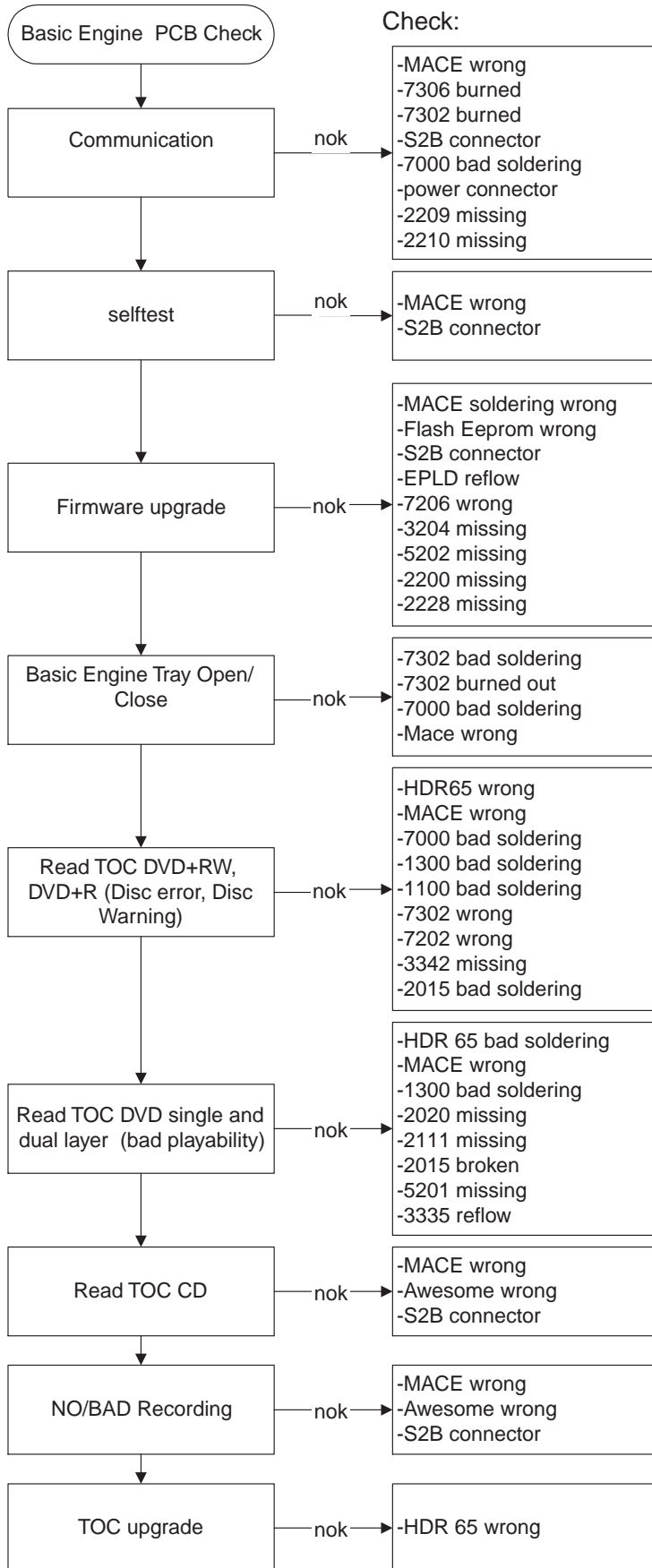


Figure 5-7 DVD-M testing

5.5.4 PWB

**PCB Checking**



CL 26532126\_019.eps  
191102

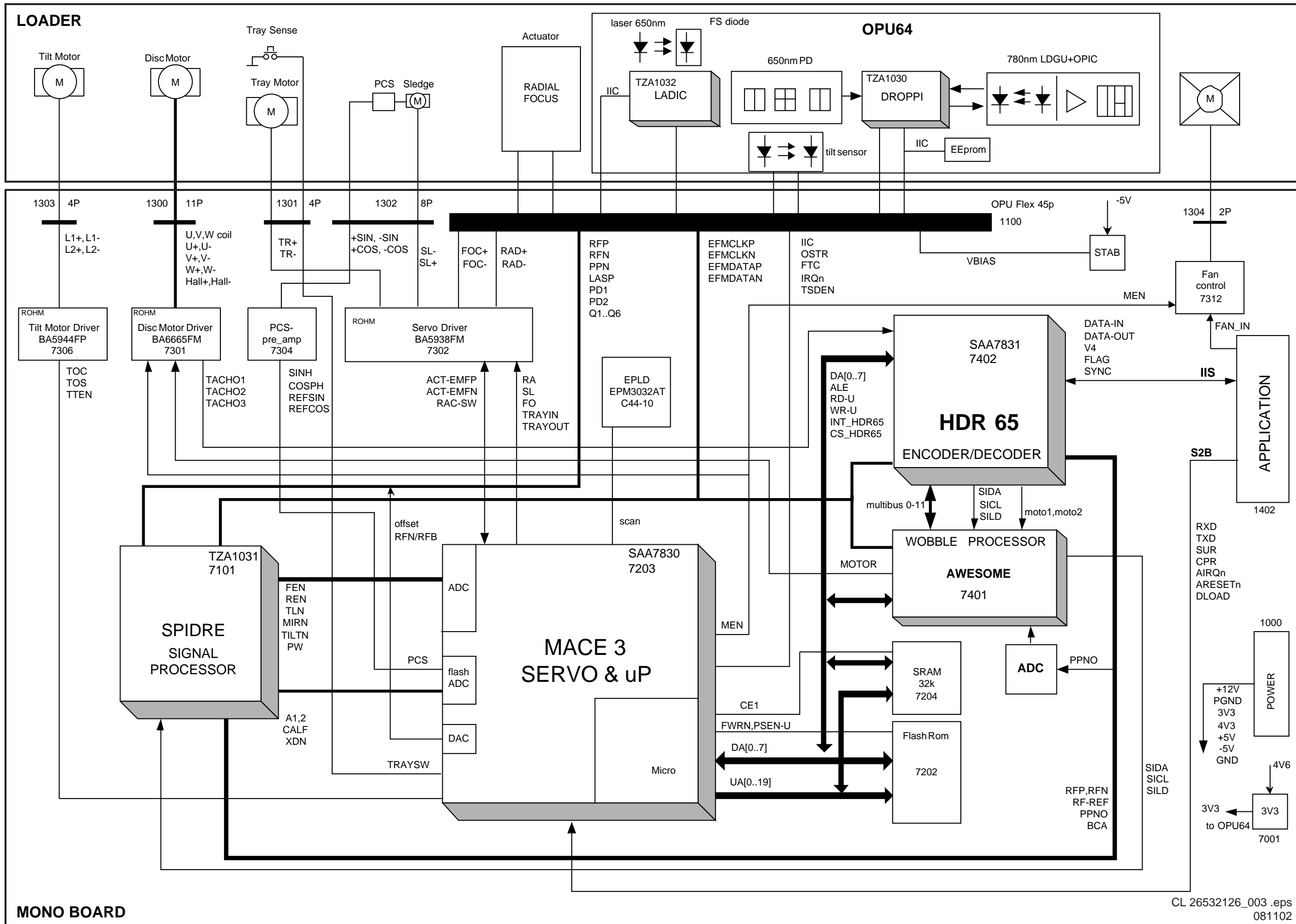
Figure 5-8 Mono board testin



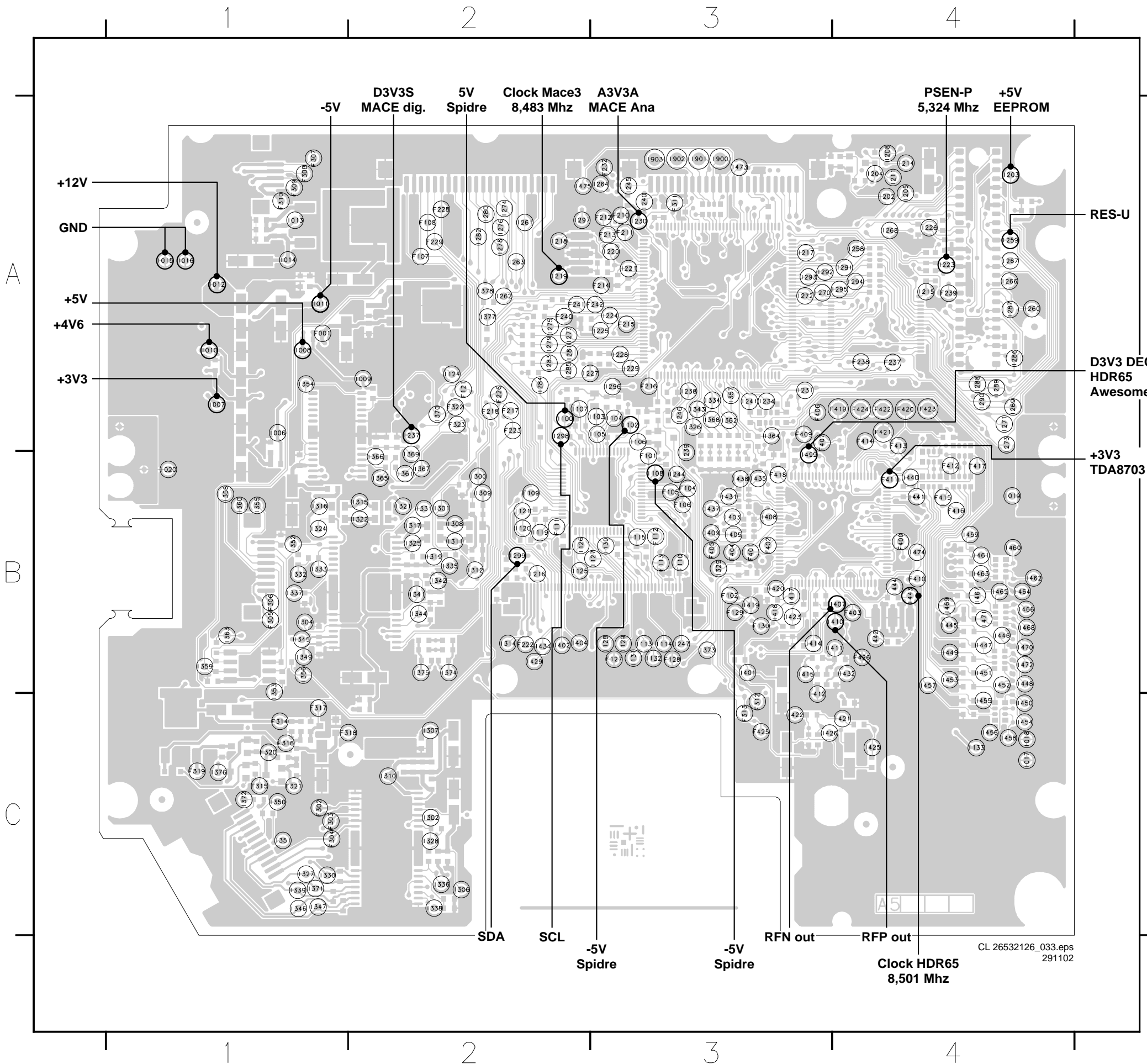


## 6. Block Diagram.

### Block Diagram

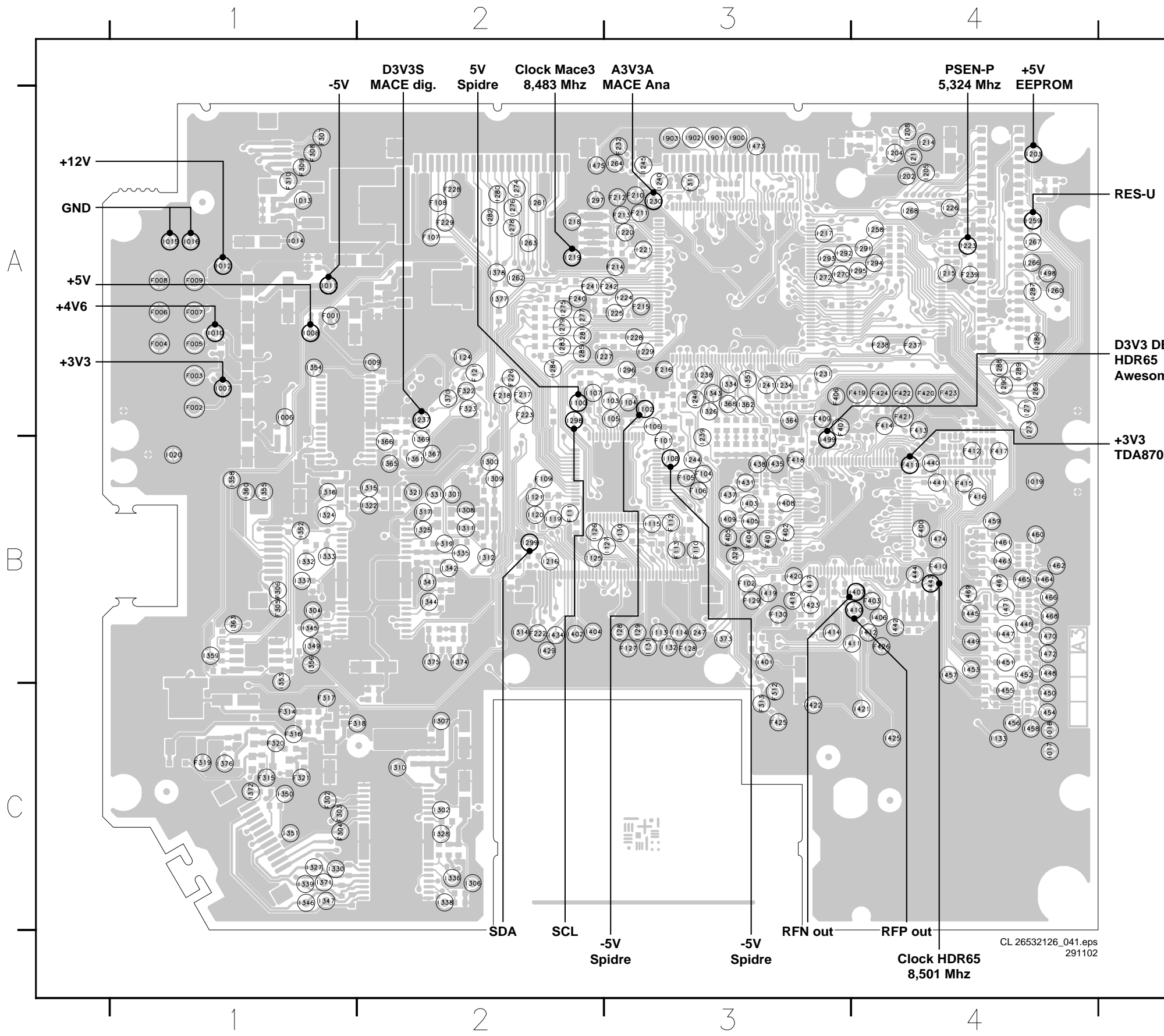


**Test Point Overview Servo Board 43015**



F001 A1	F409 A3	I220 A3	I309 B2	I407 B4
F101 B3	F410 B4	I221 A3	I310 C2	I408 B3
F102 B3	F411 B4	I223 A4	I311 B2	I409 B3
F104 B3	F412 B4	I224 A3	I312 B2	I410 B4
F105 B3	F413 A4	I225 A3	I314 B2	I411 B4
F106 B3	F414 A4	I226 A4	I315 B2	I412 C3
F107 A2	F415 B4	I227 A2	I316 B1	I414 B3
F108 A2	F416 B4	I228 A3	I317 B2	I415 B3
F109 B2	F417 B4	I229 A3	I319 B2	I417 B3
F110 B3	F418 B3	I230 A3	I321 B2	I418 B3
F111 B2	F419 A4	I231 A3	I322 B2	I419 B3
F112 B3	F420 A4	I234 A3	I324 B1	I420 B3
F113 B3	F421 A4	I237 A2	I325 B2	I421 C4
F121 A2	F422 A4	I238 A3	I326 A3	I422 C3
F127 B3	F423 A4	I239 B3	I327 C1	I423 B3
F128 B3	F424 A4	I240 A3	I328 C2	I425 C4
F129 B3	F425 C3	I241 A3	I329 B3	I426 C3
F130 B3	F426 B4	I244 B3	I330 C1	I429 B2
F210 A3	I006 A1	I245 A3	I331 B2	I431 B3
F211 A3	I007 A1	I246 A3	I332 B1	I432 B4
F212 A3	I008 A1	I247 B3	I333 B1	I434 B2
F213 A3	I009 A2	I258 A4	I334 A3	I435 B3
F214 A3	I010 A1	I259 A4	I335 B2	I437 B3
F215 A3	I011 A1	I260 A4	I336 C2	I438 B3
F216 A3	I012 A1	I261 A2	I337 B1	I440 B4
F217 A2	I013 A1	I262 A2	I338 C2	I441 B4
F218 A2	I014 A1	I263 A2	I339 C1	I442 B4
F222 B2	I015 A1	I264 A3	I341 B2	I443 B4
F223 A2	I016 A1	I266 A4	I342 B2	I444 B4
F226 A2	I017 C4	I267 A4	I343 A3	I445 B4
F228 A2	I018 C4	I268 A4	I344 B2	I446 B4
F229 A2	I019 B4	I269 A4	I345 B1	I447 B4
F232 A3	I020 B1	I270 A3	I346 C1	I448 B4
F237 A4	I100 A2	I271 A4	I347 C1	I449 B4
F238 A4	I102 A3	I272 A3	I349 B1	I450 C4
F239 A4	I103 A3	I273 A4	I350 C1	I451 B4
F240 A2	I104 A3	I274 A2	I351 C1	I452 B4
F241 A2	I105 A3	I275 A2	I352 B1	I453 B4
F242 A3	I106 A3	I276 A2	I353 B1	I454 C4
F302 C1	I107 A2	I277 A2	I354 A1	I455 C4
F303 C1	I108 B3	I278 A2	I355 B1	I456 C4
F304 C1	I113 B3	I279 A2	I356 B1	I457 B4
F305 B1	I114 B3	I280 A2	I357 A3	I458 C4
F306 B1	I115 B3	I281 A2	I358 B1	I459 B4
F307 A1	I119 B2	I282 A2	I359 B1	I460 B4
F308 A1	I120 B2	I283 A2	I360 B1	I461 B4
F309 A1	I121 B2	I284 A2	I361 B2	I462 B4
F310 A1	I124 A2	I285 A2	I362 A3	I463 B4
F311 A3	I125 B2	I286 A4	I363 B1	I464 B4
F312 C3	I126 B2	I287 A4	I364 A3	I465 B4
F313 C3	I127 B3	I288 A4	I365 B2	I466 B4
F314 C1	I128 B3	I289 A4	I366 B2	I467 B4
F315 C1	I129 B3	I290 A4	I367 B2	I468 B4
F316 C1	I130 B3	I291 A4	I368 A3	I469 B4
F317 C1	I131 B3	I292 A3	I369 B2	I470 B4
F318 C2	I132 B3	I293 A3	I370 A2	I471 B4
F319 C1	I133 C4	I294 A4	I371 C1	I472 B4
F320 C1	I202 A4	I295 A4	I372 C1	I473 A3
F321 C1	I203 A4	I296 A3	I373 B3	I474 B4
F322 A2	I204 A4	I297 A2	I374 B2	I475 A2
F323 A2	I205 A4	I298 A2	I375 B2	I499 B3
F400 B4	I208 A4	I299 B2	I376 C1	I900 A3
F401 B3	I211 A4	I300 B2	I377 A2	I901 A3
F402 B3	I214 A4	I301 B2	I378 A2	I902 A3
F403 B4	I215 A4	I302 C2	I401 B3	I903 A3
F404 B3	I216 B2	I304 B1	I402 B2	
F405 B3	I217 A3	I306 C2	I403 B3	
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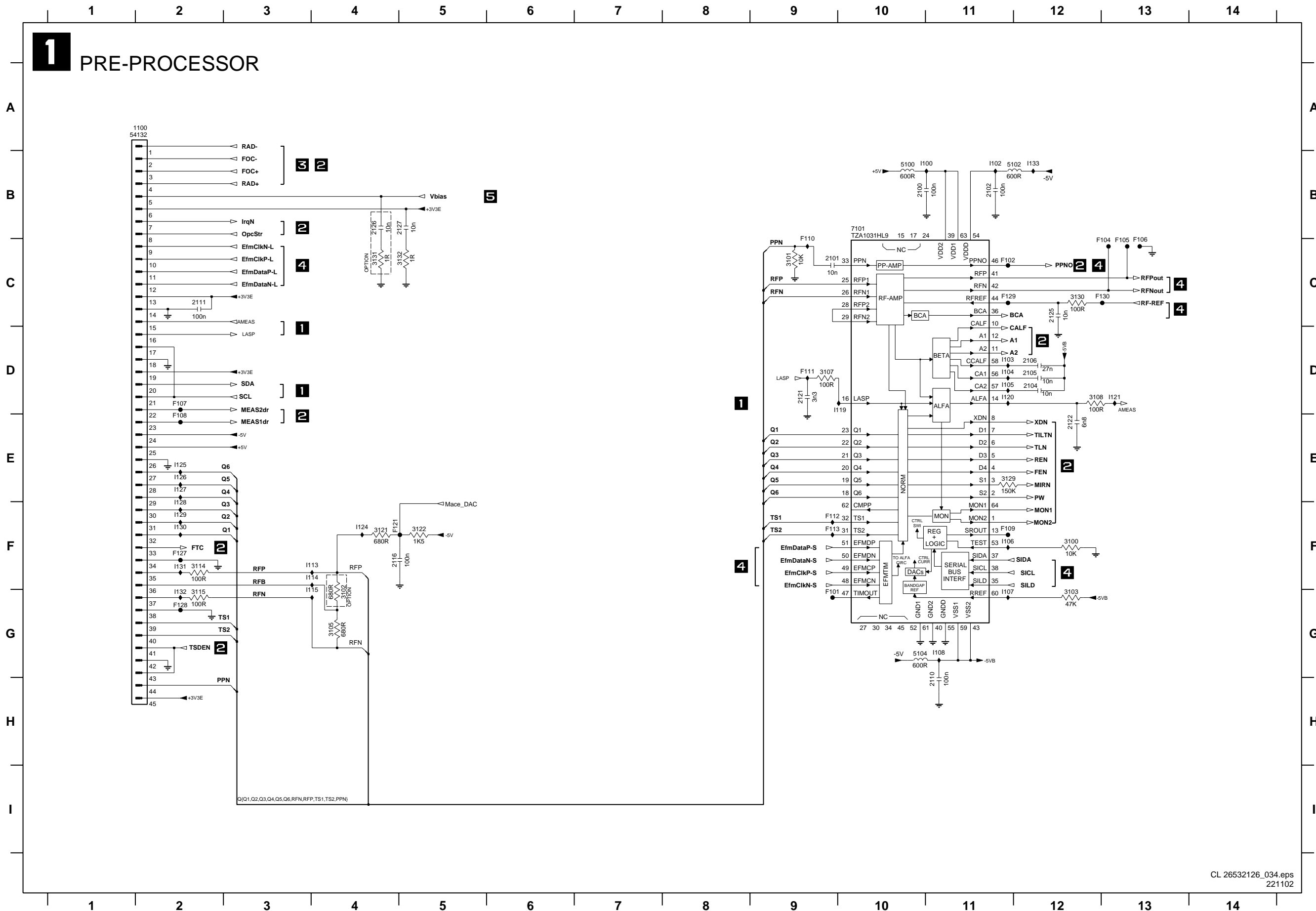
**Test Point Overview Servo Board 43353**



F001 A1	F323 A2	I204 A4	I296 A3	I372 C1	I474 B4
F002 A1	F400 B4	I205 A4	I297 A2	I373 B3	I475 A2
F003 A1	F401 B3	I208 A4	I298 A2	I374 B2	I498 A4
F004 A1	F402 B3	I211 A4	I299 B2	I375 B2	I499 B3
F005 A1	F403 B4	I214 A4	I300 B2	I376 C1	I900 A3
F006 A1	F404 B3	I215 A4	I301 B2	I377 A2	I901 A3
F007 A1	F405 B3	I216 B2	I302 C2	I378 A2	I902 A3
F008 A1	F406 A3	I217 A3	I304 B1	I401 B3	I903 A3
F009 A1	F407 A3	I218 A2	I306 C2	I402 B2	
F101 B3	F409 A3	I219 A2	I307 C2	I403 B3	
F102 B3	F410 B4	I220 A3	I308 B2	I404 B2	
F104 B3	F411 B4	I221 A3	I309 B2	I405 B3	
F105 B3	F412 B4	I223 A4	I310 C2	I406 B4	
F106 B3	F413 A4	I224 A3	I311 B2	I407 B4	
F107 A2	F414 A4	I225 A3	I312 B2	I408 B3	
F108 A2	F415 B4	I226 A4	I314 B2	I409 B3	
F109 B2	F416 B4	I227 A2	I315 B2	I410 B4	
F110 B3	F417 B4	I228 A3	I316 B1	I411 B4	
F111 B2	F418 B3	I229 A3	I317 B2	I412 B4	
F112 B3	F419 A4	I230 A3	I319 B2	I414 B3	
F113 B3	F420 A4	I231 A3	I321 B2	I417 B3	
F121 A2	F421 A4	I234 A3	I322 B2	I418 B3	
F127 B3	F422 A4	I237 A2	I324 B1	I419 B3	
F128 B3	F423 A4	I238 A3	I325 B2	I420 B3	
F129 B3	F424 A4	I239 B3	I326 A3	I421 C4	
F130 B3	F425 C3	I240 A3	I327 C1	I422 C3	
F210 A3	F426 B4	I241 A3	I328 C2	I423 B3	
F211 A3	I006 A1	I244 B3	I329 B3	I425 C4	
F212 A3	I007 A1	I245 A3	I330 C1	I429 B2	
F213 A3	I008 A1	I246 A3	I331 B2	I431 B3	
F214 A3	I009 A2	I247 B3	I332 B1	I434 B2	
F215 A3	I010 A1	I258 A4	I333 B1	I435 B3	
F216 A3	I011 A1	I259 A4	I334 A3	I437 B3	
F217 A2	I012 A1	I260 A4	I335 B2	I438 B3	
F218 A2	I013 A1	I261 A2	I336 C2	I440 B4	
F222 B2	I014 A1	I262 A2	I337 B1	I441 B4	
F223 A2	I015 A1	I263 A2	I338 C2	I442 B4	
F226 A2	I016 A1	I264 A3	I339 C1	I443 B4	
F228 A2	I017 C4	I266 A4	I341 B2	I444 B4	
F229 A2	I018 C4	I267 A4	I342 B2	I445 B4	
F232 A3	I019 B4	I268 A4	I343 A3	I446 B4	
F237 A4	I020 B1	I269 A4	I344 B2	I447 B4	
F238 A4	I100 A2	I270 A3	I345 B1	I448 B4	
F239 A4	I102 A3	I271 A4	I346 C1	I449 B4	
F240 A2	I103 A3	I272 A3	I347 C1	I450 C4	
F241 A2	I104 A3	I273 A4	I349 B1	I451 B4	
F242 A3	I105 A3	I274 A2	I350 C1	I452 B4	
F302 C1	I106 A3	I275 A2	I351 C1	I453 B4	
F303 C1	I107 A2	I276 A2	I352 B1	I454 C4	
F304 C1	I108 B3	I277 A2	I353 B1	I455 C4	
F305 B1	I113 B3	I278 A2	I354 A1	I456 C4	
F306 B1	I114 B3	I279 A2	I355 B1	I457 B4	
F307 A1	I115 B3	I280 A2	I356 B1	I458 C4	
F308 A1	I119 B2	I281 A2	I357 A3	I459 B4	
F309 A1	I120 B2	I282 A2	I358 B1	I460 B4	
F310 A1	I121 B2	I283 A2	I359 B1	I461 B4	
F311 A3	I124 A2	I284 A2	I360 B1	I462 B4	
F312 C3	I125 B2	I285 A2	I361 B2	I463 B4	
F313 C3	I126 B2	I286 A4	I362 A3	I464 B4	
F314 C1	I127 B3	I287 A4	I363 B1	I465 B4	
F315 C1	I128 B3	I288 A4	I364 A3	I466 B4	
F316 C1	I129 B3	I289 A4	I365 B2	I467 B4	
F317 C1	I130 B3	I290 A4	I366 B2	I468 B4	
F318 C2	I131 B3	I291 A4	I367 B2	I469 B4	
F319 C1	I132 B3	I292 A3	I368 A3	I470 B4	
F320 C1	I133 C4	I293 A3	I369 B2	I471 B4	
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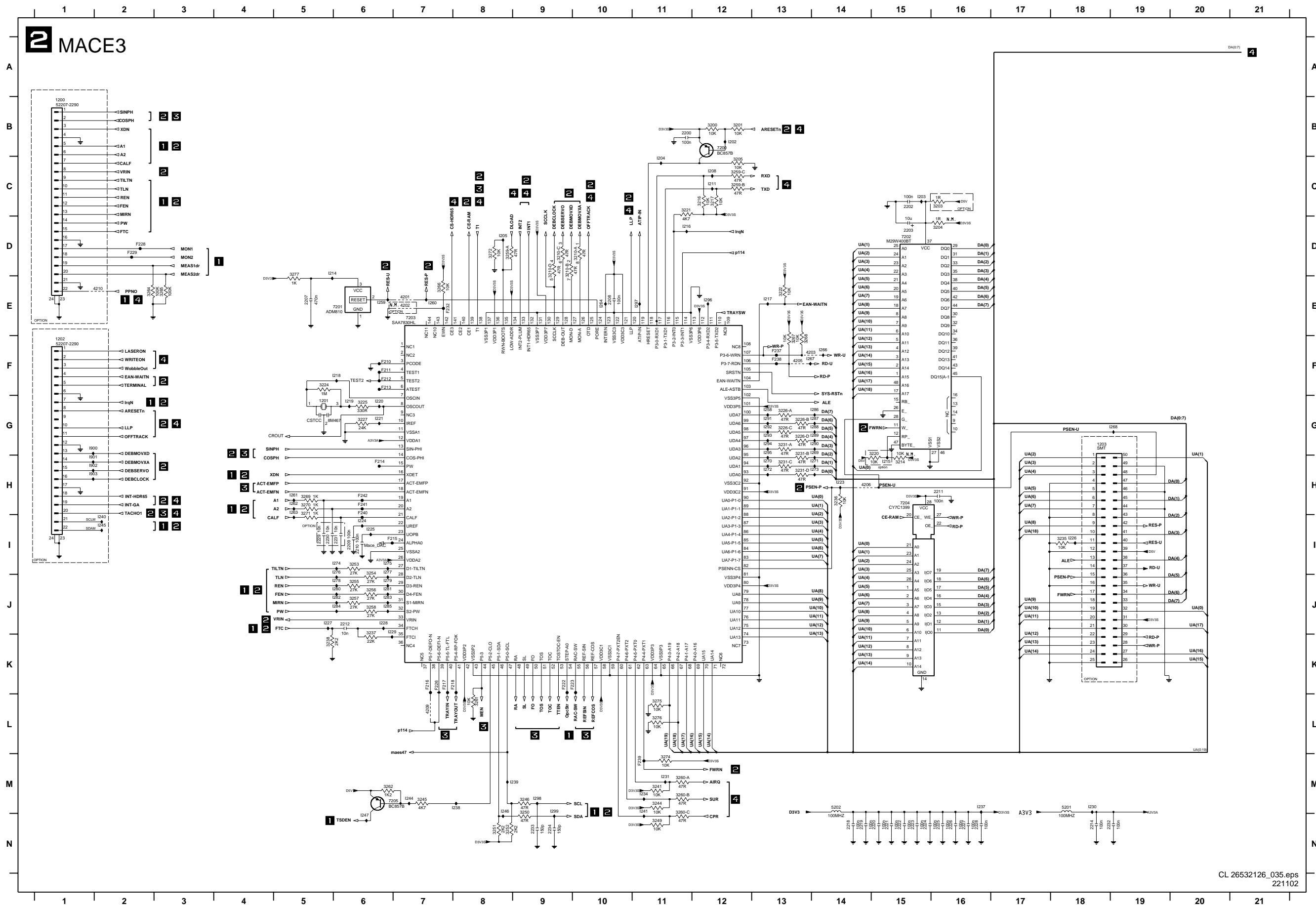
# 7. Electrical Diagrams and Print-Layouts

## Servo Board 43015: Pre- Processor

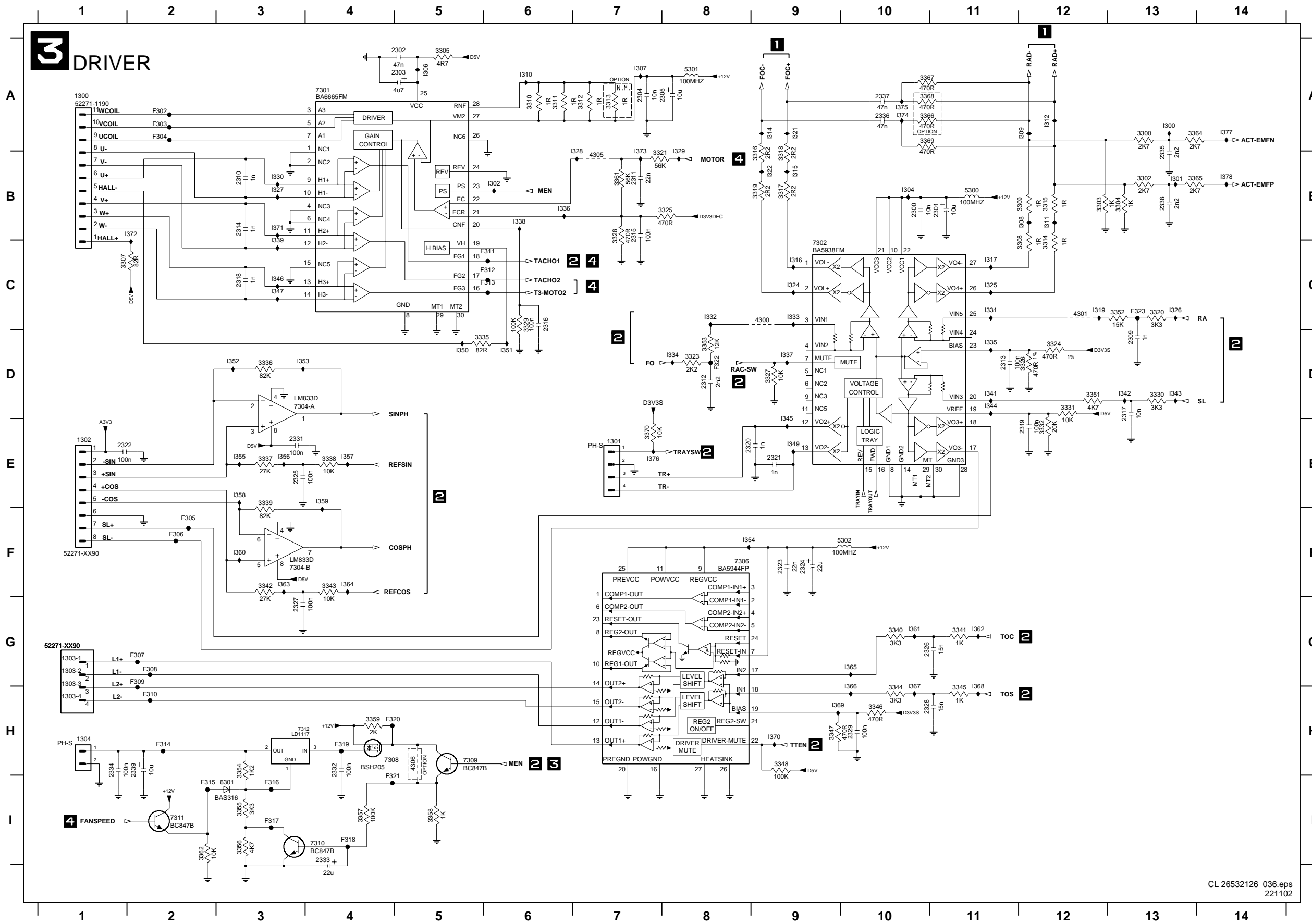


- 1100 A2
- 2100 B10
- 2101 C9
- 2102 B11
- 2104 D12
- 2105 D12
- 2106 D12
- 2110 H11
- 2111 C2
- 2116 F4
- 2121 D9
- 2122 E12
- 2125 C12
- 2126 B4
- 2127 B5
- 3100 F12
- 3101 C9
- 3102 G4
- 3103 G12
- 3105 G4
- 3107 D9
- 3108 D12
- 3114 F2
- 3115 G2
- 3121 F4
- 3122 F5
- 3129 E11
- 3130 C12
- 3131 C4
- 3132 C5
- 5100 B10
- 5102 B12
- 5104 G10
- 7101 B10
- F101 G9
- F102 C11
- F104 C13
- F105 C13
- F106 C13
- F107 D2
- F108 E2
- F109 F11
- F121 F4
- F127 F2
- F128 G2
- F129 C11
- F130 C13

# Servo Board 43015: MACE3

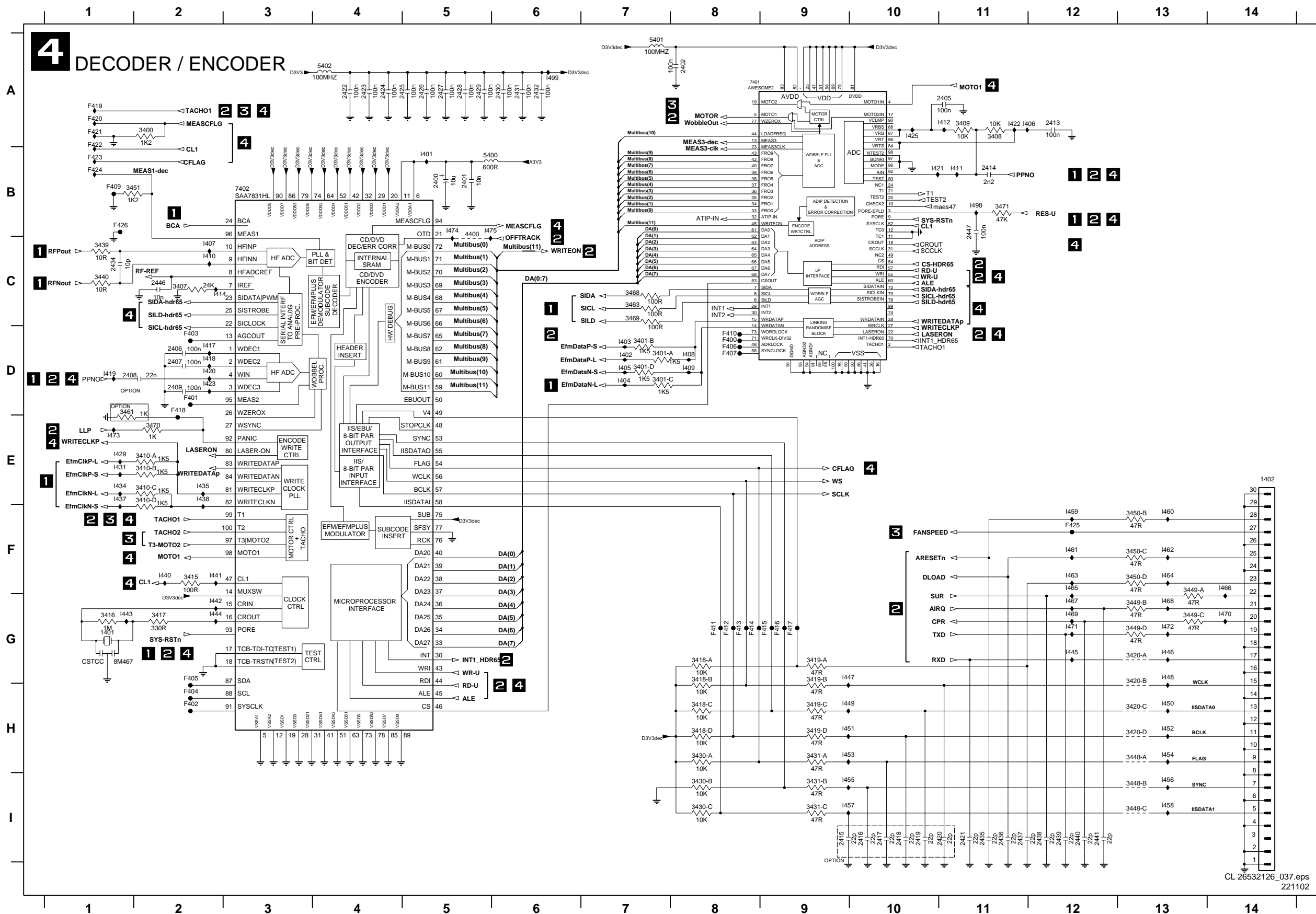


Servo Board 43015: Driver



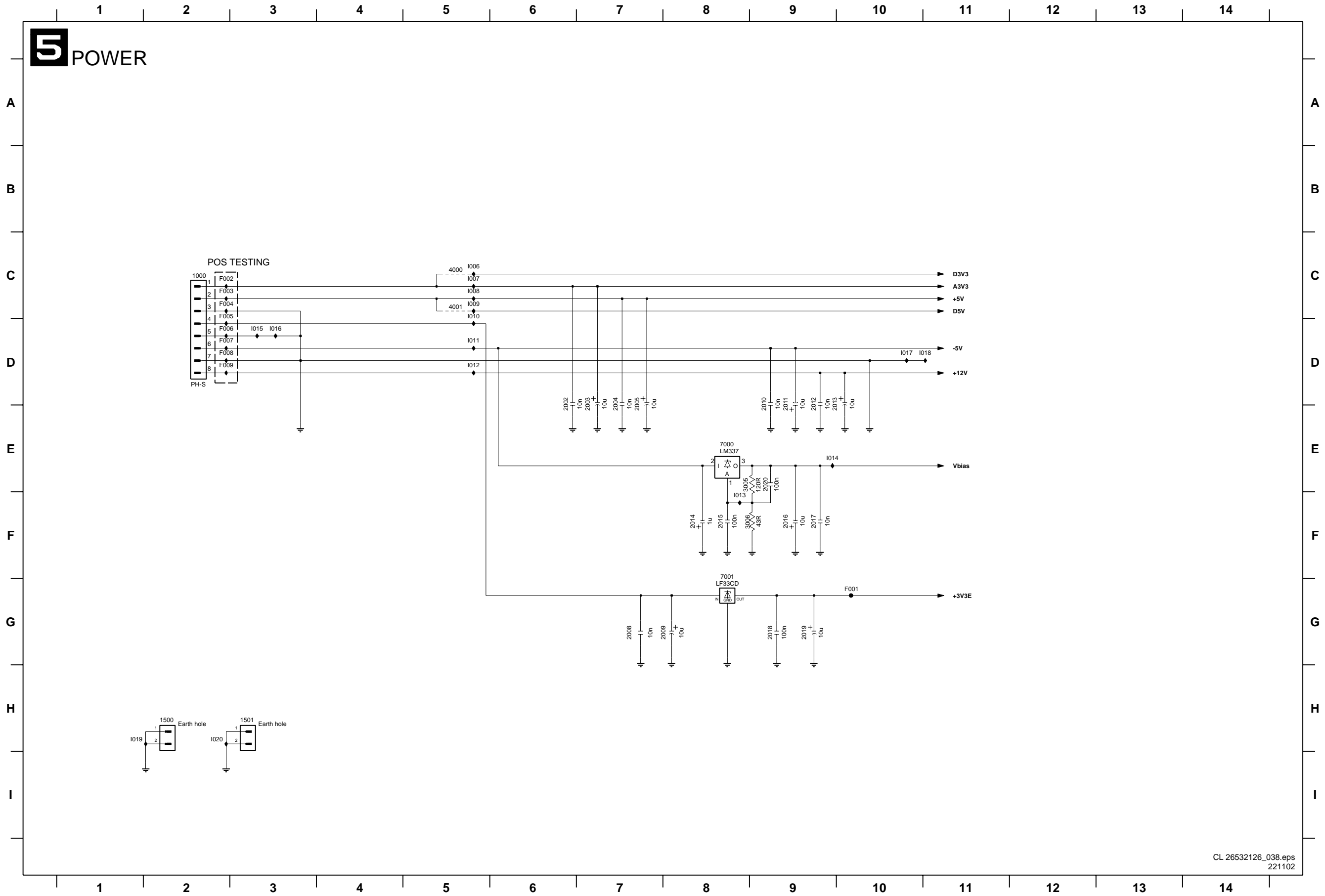
- 1300 A1
- 1301 E7
- 1302 E1
- 1303-1 G1
- 1303-2 G1
- 1303-3 G1
- 1303-4 H1
- 1304 H1
- 1305 B10
- 2301 B11
- 2302 A5
- 2303 A5
- 2304 A7
- 2305 A8
- 2309 D13
- 2310 B3
- 2311 B7
- 2312 D8
- 2313 D11
- 2314 B3
- 2315 B7
- 2316 C6
- 2317 D3
- 2318 C3
- 2319 E12
- 2320 E8
- 2321 E9
- 2322 E1
- 2323 F9
- 2324 F9
- 2325 B5
- 2326 G10
- 2327 G3
- 2328 H10
- 2329 H10
- 2331 E3
- 2332 H4
- 2333 I4
- 2334 H1
- 2335 B13
- 2336 A10
- 2337 A10
- 2338 B13
- 2339 H2
- 3300 A13
- 3301 B2
- 3303 B12
- 3304 B13
- 3305 A5
- 3307 C1
- 3308 C12
- 3309 B12
- 3310 A8
- 3311 A6
- 3312 A7
- 3313 A7
- 3314 C12
- 3315 B12
- 3316 B9
- 3317 B9
- 3318 B9
- 3319 B9
- 3320 C13
- 3321 B7
- 3323 D8
- 3324 D12
- 3325 B8
- 3326 D12
- 3327 D9
- 3328 B7
- 3329 C6
- 3330 D13
- 3331 D12
- 3332 E12
- 3333 D5
- 3336 D3
- 3337 E3
- 3338 E4
- 3339 E3
- 3340 G10
- 3341 G11
- 3342 F3
- 3343 F4
- 3344 H10
- 3345 H11
- 3346 H10
- 3347 H9
- 3348 H9
- 3351 D12
- 3352 C13
- 3353 D8
- 3354 H3
- 3355 I3
- 3356 I3
- 3357 I4
- 3358 I5
- 3359 H4
- 3361 B7
- 3362 I2
- 3364 A13
- 3365 B13
- 3366 A10
- 3367 A10
- 3368 A10
- 3369 A10
- 3370 E7
- 4300 C9
- 4301 C12
- 4305 B7
- 4306 H5
- 5300 B11
- 5301 A8
- 5302 F10
- 6301 I3
- 7301 A4
- 7302 C9
- 7304-A D3
- 7304-B F3
- 7306 F8
- 7308 H4
- 7309 H5
- 7310 I4
- 7311 I2
- 7312 H4
- F302 A2
- F303 A2
- F304 A2
- F305 F2
- F306 F2
- F307 G2
- F308 G2
- F309 G2
- F310 H2
- F311 C6
- F312 C6
- F313 C6
- F314 H2
- F315 I2
- F316 I3
- F317 I3
- F318 I4
- F319 H4
- F320 H4
- F321 I4
- F322 D8
- F323 C13

# Servo Board 43015: Decoder / Encoder



- 1401 G1
- 1402 E14
- 2400 B5
- 2401 B5
- 2402 A8
- 2405 A11
- 2406 D2
- 2407 D2
- 2408 D1
- 2409 D2
- 2413 A12
- 2414 B11
- 2415 I9
- 2416 I10
- 2417 I12
- 2418 I10
- 2419 I10
- 2420 I11
- 2421 I11
- 2422 A4
- 2423 A4
- 2424 A4
- 2425 A5
- 2426 A5
- 2427 A5
- 2428 A5
- 2429 A5
- 2430 A6
- 2431 A6
- 2432 A5
- 2434 C1
- 2435 I11
- 2436 I11
- 2437 I11
- 2438 I12
- 2439 I12
- 2440 I12
- 2441 I12
- 2446 C2
- 2447 B11
- 3400 A2
- 3401-A D7
- 3401-B D7
- 3401-C D7
- 3401-D D7
- 3407 C2
- 3408 A11
- 3409 A11
- 3410-A E2
- 3410-B E2
- 3410-C E2
- 3410-D E2
- 3415 F2
- 3416 G1
- 3417 G2
- 3418-A G8
- 3418-B G8
- 3418-C H8
- 3418-D H8
- 3419-A G9
- 3419-B G9
- 3419-C H9
- 3419-D H9
- 3420-A G13
- 3420-B G13
- 3420-C H13
- 3420-D H13
- 3430-A H8
- 3430-B I8
- 3430-C I8
- 3431-A H9
- 3431-B I9
- 3431-C I9
- 3439 C1
- 3440 C1
- 3448-A H13
- 3448-B I13
- 3448-C I13
- 3449-A F13
- 3449-B G13
- 3449-C G13
- 3449-D G13
- 3450-B F13
- 3450-C F13
- 3450-D F13
- 3451 B1
- 3461 D1
- 3463 C7
- 3468 C7
- 3469 C7
- 3470 E2
- 3471 B11
- 4400 B5
- 5400 B5
- 5401 A7
- 5402 A4
- 7401 A8
- 7402 B3
- F400 D8
- F401 D2
- F402 H2
- F404 H2
- F405 G2
- F406 D8
- F407 D8
- F409 B1
- F410 D8
- F411 G8
- F412 G8
- F413 G8
- F414 G8
- F415 G9
- F416 G9
- F417 G9
- F418 D2

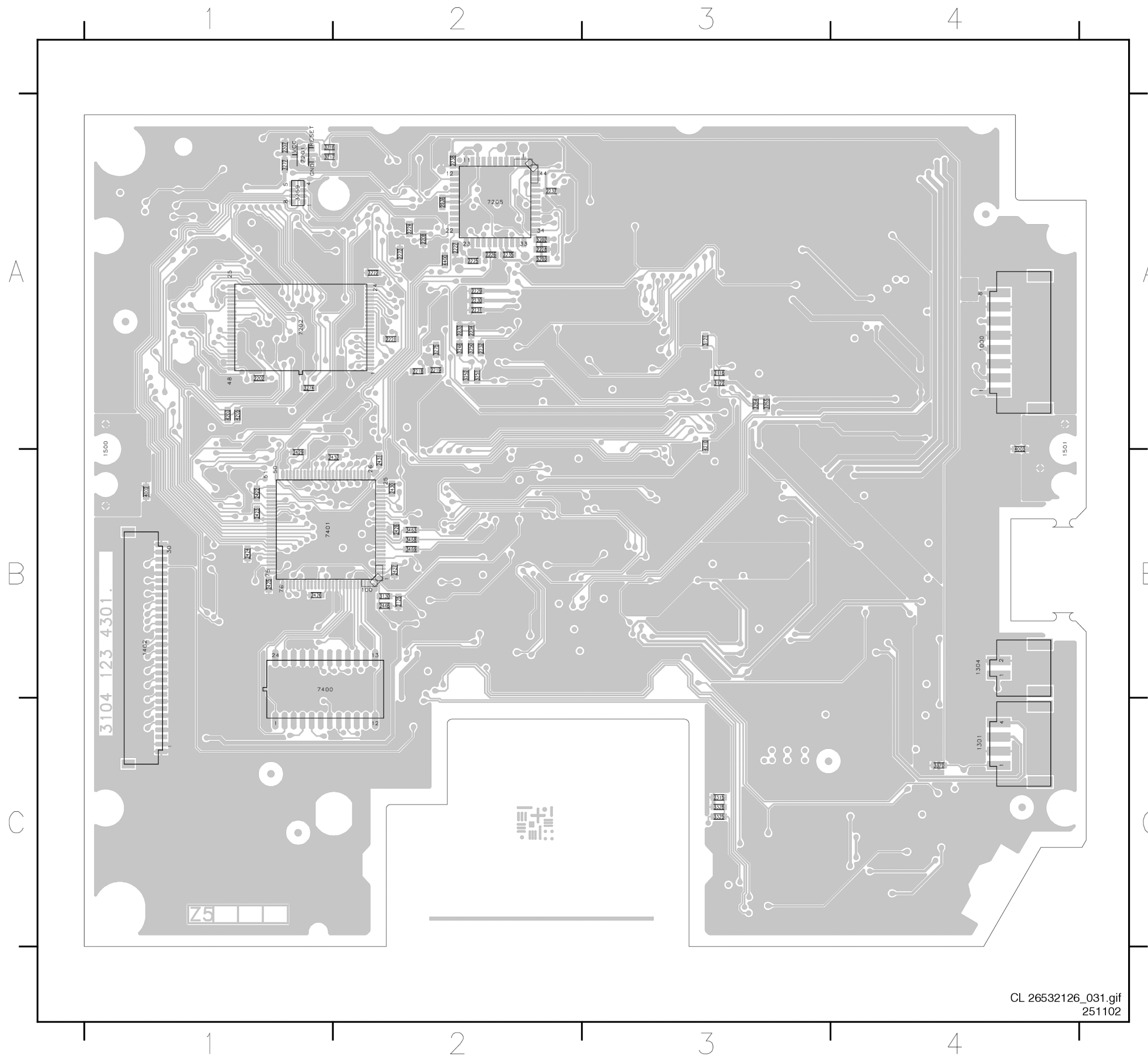
### Servo Board 43015: Power



- 1000 C2
- 1500 H2
- 1501 H3
- 2002 D6
- 2003 D7
- 2004 D7
- 2005 D7
- 2008 G7
- 2009 G7
- 2010 D9
- 2011 D9
- 2012 D9
- 2013 D10
- 2014 F8
- 2015 F8
- 2016 F9
- 2017 F9
- 2018 G9
- 2019 G9
- 2020 E9
- 3005 E8
- 3006 F9
- 4000 C5
- 4001 C5
- 7000 E8
- 7001 G8
- F001 G10

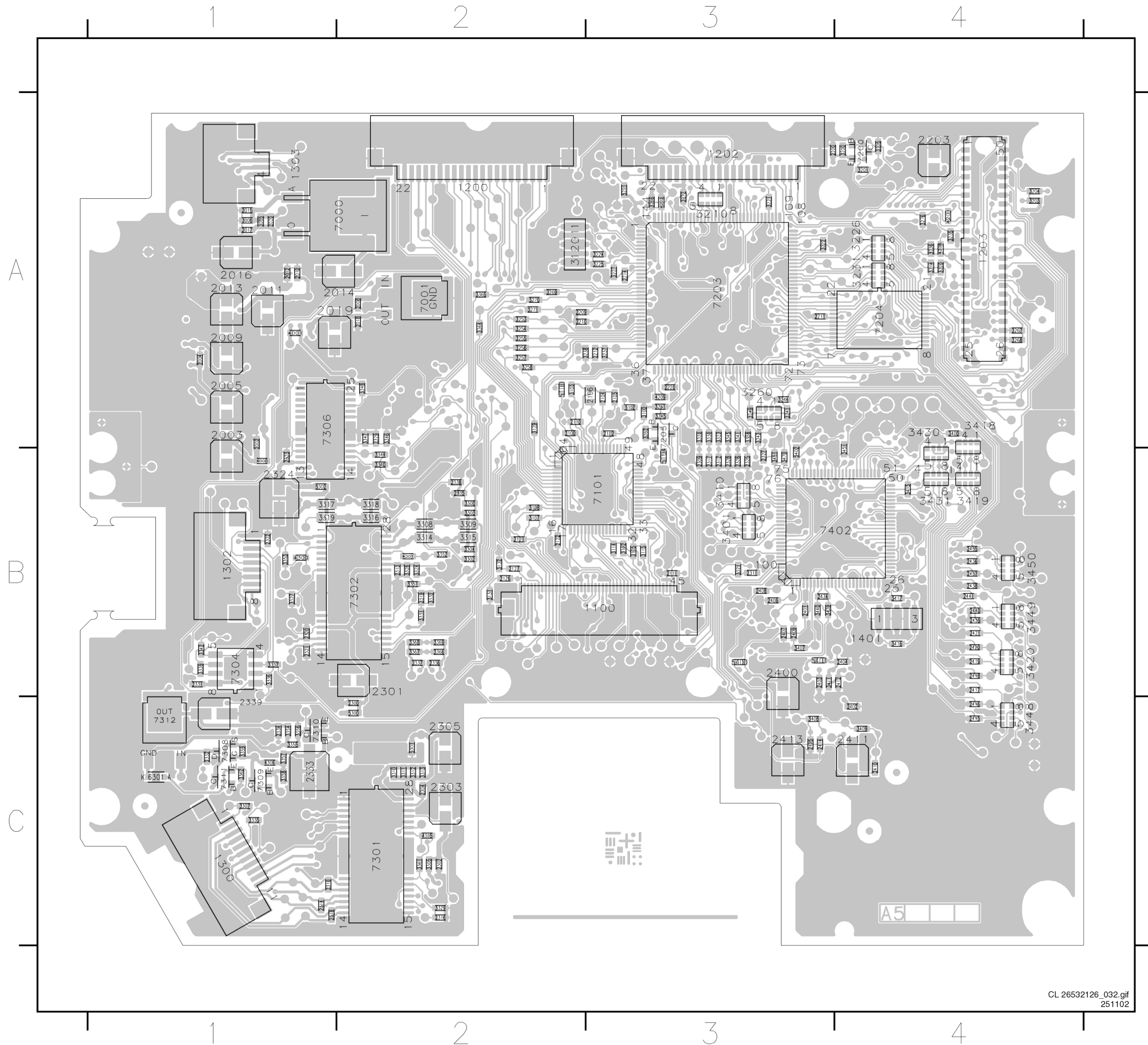


Layout Servo Board (Top Side)



- 1000 A4
- 1301 C4
- 1304 B4
- 1402 B1
- 2116 A3
- 2125 B2
- 2202 A1
- 2207 A1
- 2208 A2
- 2218 A2
- 2219 A2
- 2221 A2
- 2222 A2
- 2223 A2
- 2224 A2
- 2225 A2
- 2226 A2
- 2227 A2
- 2228 A2
- 2229 A2
- 2230 A2
- 2231 A2
- 2232 A2
- 2233 A2
- 2234 A2
- 2235 A2
- 2236 A2
- 2237 A2
- 2238 A2
- 2315 C3
- 2422 B1
- 2423 B1
- 2424 B1
- 2425 B1
- 2426 B1
- 2427 B2
- 2428 B2
- 2429 B1
- 2430 B2
- 2431 B2
- 2432 B2
- 2446 B2
- 3121 A3
- 3122 A3
- 3130 B2
- 3216 A1
- 3217 A1
- 3246 A2
- 3250 A2
- 3251 A2
- 3252 A2
- 3259 A1
- 3264 A3
- 3265 A3
- 3274 A1
- 3275 A2
- 3277 A1
- 3325 C3
- 3328 C3
- 3370 C4
- 3463 B2
- 3468 B2
- 3469 B2
- 4002 B1
- 4003 A4
- 4203 A1
- 4205 A1
- 4210 A3
- 4400 A2
- 5202 A2
- 5203 A2
- 7201 A1
- 7202 A1
- 7206 A2
- 7400 B1
- 7401 B1

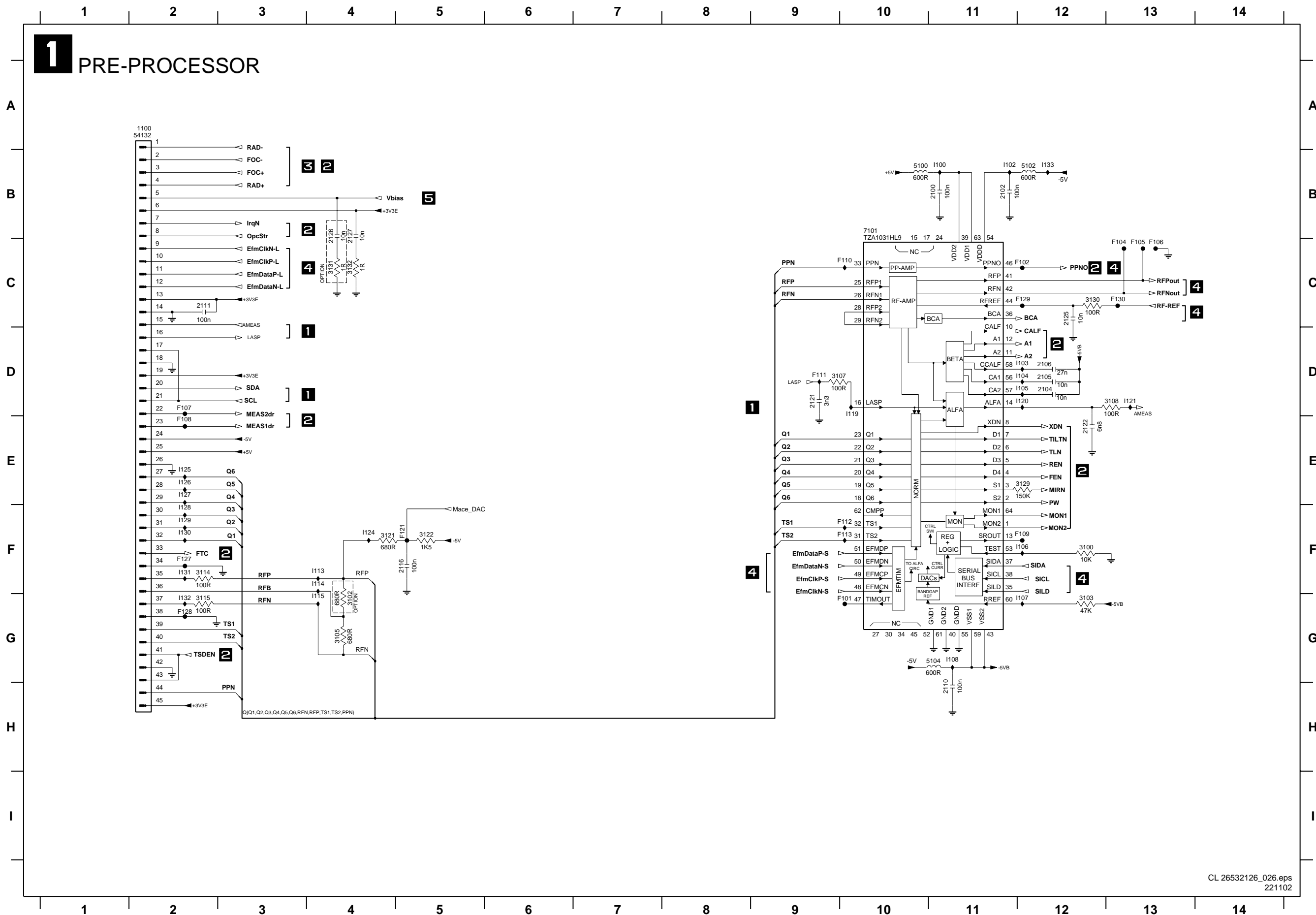
Layout Servo Board (Bottom Side)



1100 B3	2327 B3	3227 A3	3348 A2	7205 A3
1200 A2	2328 B3	3231 A4	3351 B2	7301 C2
1201 A2	2329 A2	3235 A4	3352 B2	7302 B2
1202 A3	2331 B1	3236 A4	3353 B1	7304 B1
1203 A4	2332 C1	3237 A3	3354 C1	7306 A1
1300 C1	2333 C1	3238 A2	3355 C1	7308 C1
1302 B1	2334 C1	3241 A3	3356 C1	7309 C1
1303 A1	2335 B2	3244 A3	3357 C1	7310 C1
1401 B4	2336 B2	3245 A3	3358 C1	7311 C1
2002 A1	2337 B2	3249 A3	3359 C1	7312 C1
2003 B1	2338 B2	3253 A2	3361 C2	7402 B4
2004 A1	2339 C1	3254 A2	3362 C1	
2005 A1	2400 B3	3255 A2	3364 A2	
2008 A2	2401 B3	3256 A2	3365 A2	
2009 A1	2402 C4	3257 A2	3366 B2	
2010 A1	2403 B3	3258 A2	3367 B2	
2011 A1	2404 B4	3260 A3	3368 B2	
2012 A1	2405 C3	3261 A3	3369 B2	
2013 A1	2406 B3	3262 A3	3400 A4	
2014 A2	2407 B3	3266 A3	3401 B3	
2015 A1	2408 B3	3267 A4	3407 B3	
2016 A1	2409 B3	3268 A4	3408 C3	
2017 A1	2410 C4	3269 A2	3409 C4	
2018 A2	2411 C3	3270 A2	3410 B3	
2019 A1	2412 B4	3271 A2	3411 B3	
2020 A1	2413 C3	3272 A3	3415 B4	
2100 A2	2414 C3	3276 A4	3416 B4	
2102 A3	2415 C4	3300 B2	3417 B4	
2104 A3	2416 C4	3302 B2	3418 A4	
2105 A3	2417 B4	3303 B2	3419 B4	
2106 A3	2418 B4	3304 B2	3420 B4	
2110 A2	2419 B4	3305 C2	3430 B4	
2111 B3	2420 B4	3307 C1	3431 B4	
2121 B2	2421 B4	3308 B2	3439 B3	
2122 B2	2434 B3	3309 B2	3440 B3	
2126 B2	2435 B4	3310 C2	3448 C4	
2127 B2	2436 B4	3311 C2	3449 B4	
2200 A3	2437 B4	3312 C2	3450 B4	
2203 A4	2438 B4	3313 C2	3451 B4	
2209 A2	2439 B4	3314 B2	3461 B3	
2210 A2	2440 B4	3315 B2	3470 B3	
2211 A3	2441 B4	3316 B2	4000 B1	
2212 A3	3005 A1	3317 B1	4001 A1	
2214 A3	3006 A1	3318 B2	4201 A4	
2220 A3	3100 A3	3319 B1	4202 A3	
2300 C2	3102 B3	3320 A3	4206 A4	
2301 B1	3103 A2	3321 B3	4209 A3	
2302 C2	3105 B3	3323 A3	4300 B1	
2303 C2	3107 B2	3324 B2	4301 B2	
2304 C2	3108 B2	3326 B2	4305 C2	
2305 C2	3114 B3	3327 B1	4306 C1	
2309 B3	3115 B3	3329 C2	5100 A2	
2310 C1	3129 A2	3330 A3	5102 A3	
2311 B3	3131 B2	3331 B2	5104 B3	
2312 B3	3132 B2	3332 B2	5201 A3	
2313 B2	3200 A4	3335 C1	5300 C2	
2314 C1	3201 A4	3336 B1	5301 C2	
2316 C2	3203 A4	3337 B1	5302 B1	
2317 B3	3204 A4	3338 A3	5400 B3	
2318 C1	3205 A4	3339 B1	5401 B3	
2319 B2	3210 A3	3340 B2	5402 B3	
2320 B1	3214 A4	3341 A3	6301 C1	
2321 B1	3220 A4	3342 B1	7000 A2	
2322 B1	3221 A3	3343 A3	7001 A2	
2323 B1	3222 A3	3344 B2	7101 B3	
2324 B1	3224 A3	3345 A3	7200 A4	
2325 B3	3225 A3	3346 A2	7203 A3	
2326 B3	3226 A4	3347 A2	7204 A4	

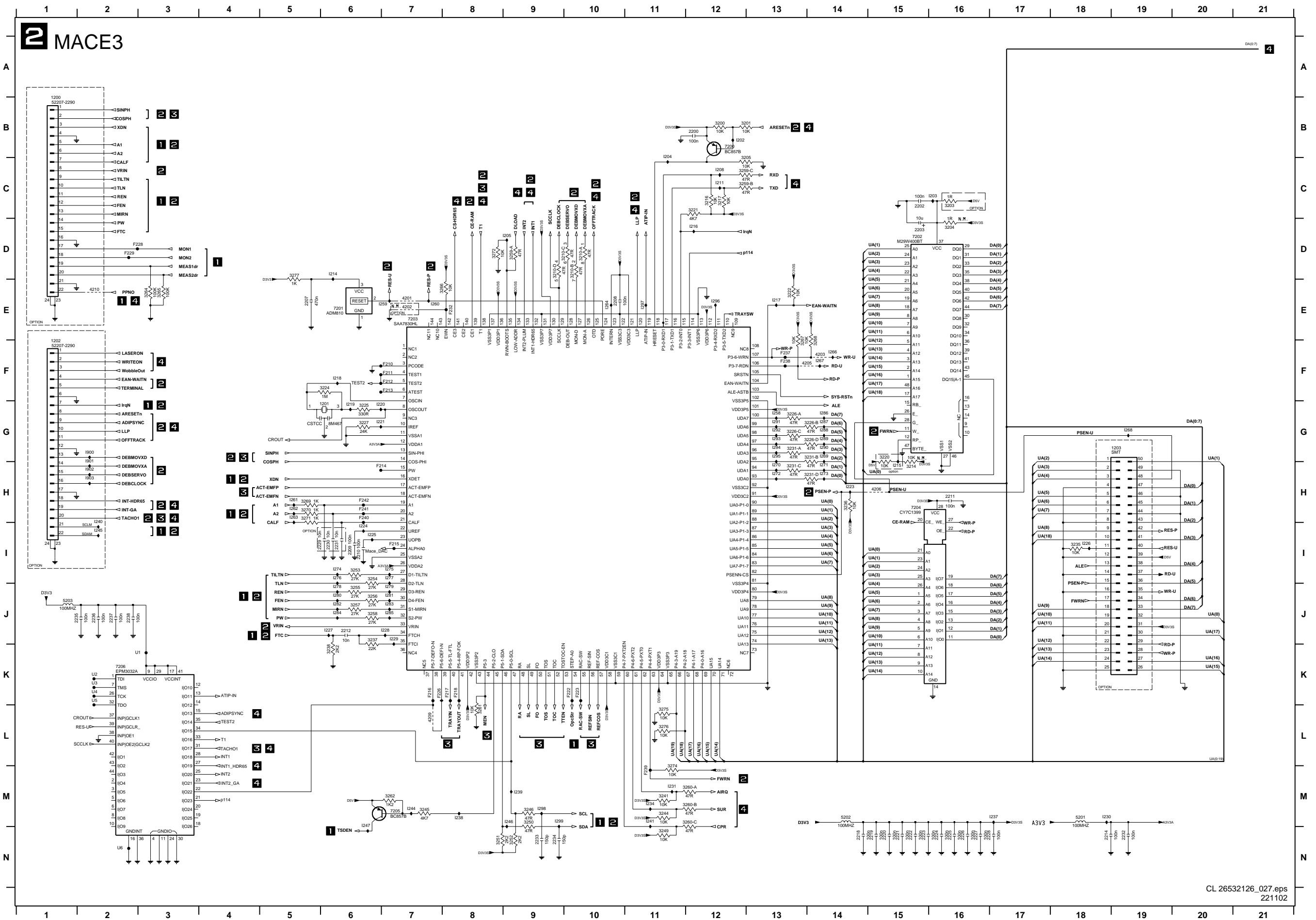
# Servo Board 43353: Pre- Processor

## 1 PRE-PROCESSOR



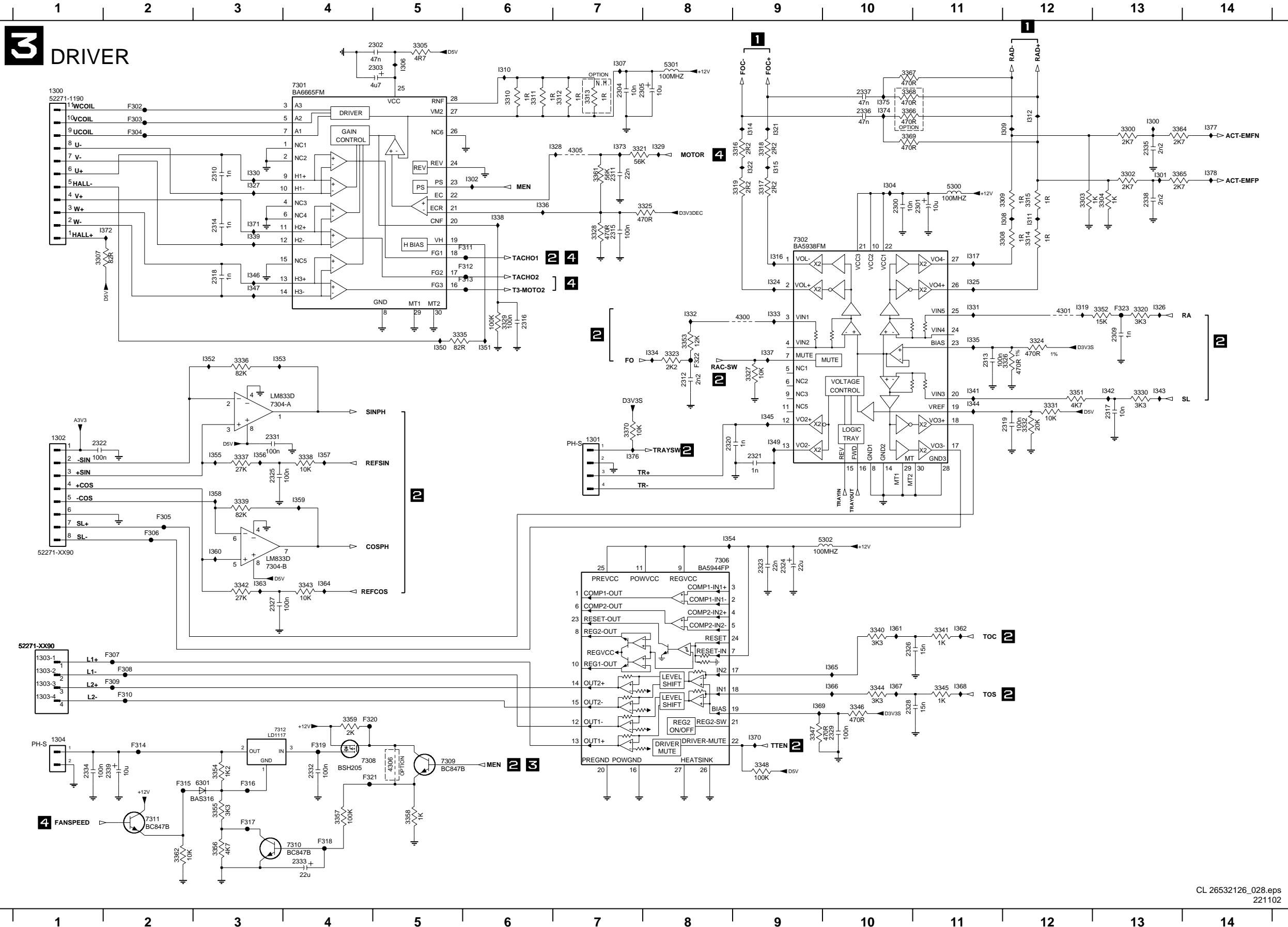
- 1100 A2
- 2100 B11
- 2102 B11
- 2104 D12
- 2105 D12
- 2106 D12
- 2110 H11
- 2111 C2
- 2116 F5
- 2121 D9
- 2122 E12
- 2125 C12
- 2126 B4
- 2127 B4
- 3100 F12
- 3102 G4
- 3103 G12
- 3105 G4
- 3107 D9
- 3108 D13
- 3114 F2
- 3115 G2
- 3121 F4
- 3122 F5
- 3129 E12
- 3130 C12
- 3131 C4
- 3132 C4
- 5100 B10
- 5102 B12
- 5104 G11
- 7101 B10
- F101 G10
- F102 C12
- F104 C13
- F105 C13
- F106 C13
- F107 D2
- F108 E2
- F109 F12
- F121 F5
- F127 F2
- F128 G2
- F129 C12
- F130 C13

Servo Board 43353: MACE3



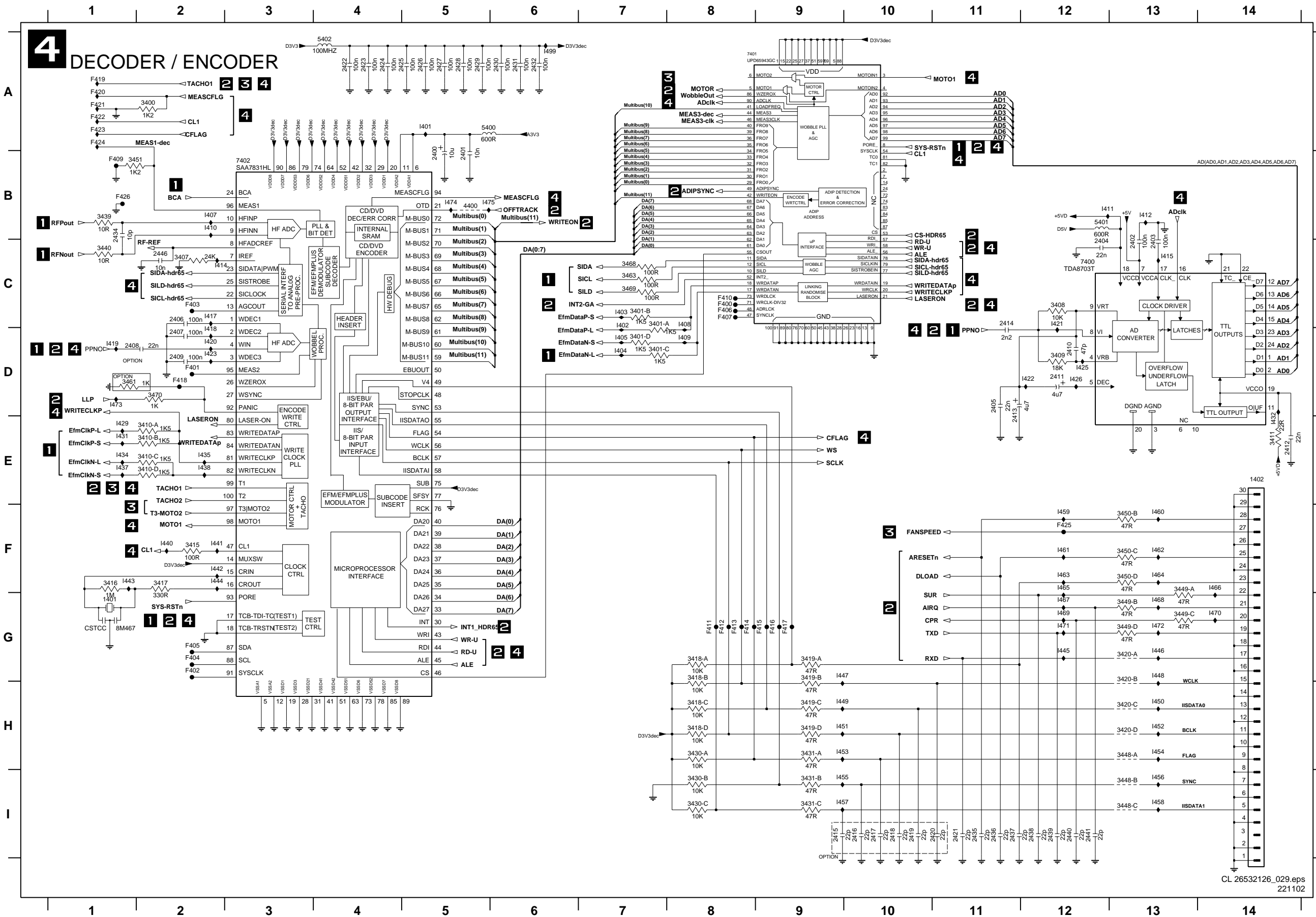
- U1 K2
- U2 K2
- U3 K2
- U4 K2
- U5 K2
- U6 K2
- 1200 B1
- 1201 G6
- 1202 F1
- 1203 G19
- 2200 H12
- 2202 C15
- 2203 D15
- 2207 E5
- 2208 E10
- 2209 H6
- 2210 H6
- 2211 H16
- 2212 H6
- 2214 N18
- 2218 N14
- 2219 N15
- 2220 N15
- 2221 N15
- 2222 N15
- 2223 N15
- 2224 N16
- 2225 N16
- 2226 N16
- 2227 N16
- 2228 N17
- 2229 G5
- 2230 H6
- 2231 H6
- 2232 N19
- 2233 H9
- 2234 M9
- 2235 J2
- 2237 J2
- 2238 J2
- 3200 H12
- 3201 H12
- 3203 C16
- 3204 D16
- 3205 C12
- 3210-A D10
- 3210-B D10
- 3210-C H13
- 3210-D D9
- 3214 H15
- 3216 C12
- 3217 C12
- 3220 G15
- 3221 C12
- 3222 E13
- 3224 H6
- 3225 G6
- 3226-A G13
- 3226-B G14
- 3226-C G13
- 3226-D G14
- 3227 G6
- 3231-A G13
- 3231-B G14
- 3231-C H13
- 3231-D H14
- 3232 H15
- 3236 H14
- 3237 J6
- 3238 H6
- 3241 M11
- 3244 M11
- 3245 M7
- 3246 M9
- 3249 M11
- 3250 M9
- 3251 M8
- 3252 M9
- 3253 H6
- 3254 H6
- 3255 H6
- 3256 J6
- 3257 J6
- 3258 J6
- 3259-A D9
- 3259-B C12
- 3259-C C12
- 3260-A M12
- 3260-B M12
- 3260-C M12
- 3261 L8
- 3262 M7
- 3264 E3
- 3265 E3
- 3266 E3
- 3267 F13
- 3268 F14
- 3269 H5
- 3270 H5
- 3271 H5
- 3272 D8
- 3274 M11
- 3275 H11
- 3276 L11
- 3277 D5
- 4201 E7
- 4203 F14
- 4205 F13
- 4206 H15
- 4209 L7
- 4210 E2
- 5201 M18
- 5202 M14
- 5203 J1
- 7200 H12
- 7201 E5
- 7202 D15
- 7203 E7
- 7204 H15
- 7205 M7
- 7206 E2
- F210 F7
- F211 F7
- F212 F7
- F213 F7
- F214 H6
- F215 I7
- F216 K7
- F217 H8
- F218 K8
- F222 M10
- F223 M10
- F228 D2
- F229 D2
- F232 E8
- F233 F13
- F238 F13
- F239 M11
- F240 H6
- F241 H6
- F242 H6

Servo Board 43353: Driver



- 1300 A1
- 1301 E7
- 1302 E1
- 1303-1 G1
- 1303-2 G1
- 1303-3 G1
- 1303-4 H1
- 1304 H1
- 2300 B10
- 2301 B11
- 2302 A5
- 2303 A5
- 2304 A7
- 2305 A8
- 2309 D13
- 2310 B3
- 2311 B7
- 2312 D8
- 2313 D11
- 2314 B3
- 2315 B7
- 2316 C6
- 2317 D13
- 2318 C3
- 2319 E12
- 2320 E8
- 2321 E9
- 2322 E1
- 2323 F9
- 2324 F9
- 2325 E3
- 2326 G10
- 2327 G3
- 2328 H10
- 2329 H10
- 2331 E3
- 2332 H4
- 2333 I4
- 2334 H1
- 2335 A13
- 2336 A10
- 2337 A10
- 2338 B13
- 2339 H2
- 3300 A13
- 3302 B13
- 3303 B12
- 3304 B13
- 3305 A5
- 3307 C1
- 3308 B12
- 3309 B12
- 3310 A6
- 3311 A6
- 3312 A7
- 3313 A7
- 3314 B12
- 3315 B12
- 3316 A9
- 3317 B9
- 3318 A9
- 3319 B9
- 3320 C13
- 3321 B7
- 3322 D8
- 3323 D8
- 3324 D12
- 3325 B8
- 3326 D12
- 3327 D9
- 3328 B7
- 3329 C6
- 3330 D13
- 3331 D12
- 3332 E12
- 3335 D5
- 3336 D3
- 3337 E3
- 3338 E4
- 3339 E3
- 3340 G10
- 3341 G11
- 3342 F3
- 3343 F4
- 3344 H10
- 3345 H11
- 3346 H10
- 3347 H9
- 3348 H9
- 3351 D12
- 3352 C13
- 3353 D8
- 3354 H3
- 3355 I3
- 3356 I3
- 3357 I4
- 3358 I5
- 3359 H4
- 3361 B7
- 3362 I2
- 3364 A13
- 3365 B13
- 3366 A10
- 3367 A10
- 3368 A10
- 3369 A10
- 3370 E7
- 4300 C9
- 4301 C12
- 4305 B7
- 4306 H5
- 5300 B11
- 5301 A8
- 5302 F10
- 6301 I3
- 7301 A4
- 7302 C9
- 7304-A D3
- 7304-B F3
- 7306 F8
- 7308 H4
- 7309 H5
- 7310 I4
- 7311 I2
- 7312 H3
- F302 A2
- F303 A2
- F304 A2
- F305 F2
- F306 F2
- F307 G2
- F308 G2
- F309 G2
- F310 H2
- F311 C6
- F312 C6
- F313 C6
- F314 H2
- F315 I2
- F316 I3
- F317 I3
- F318 I4
- F319 H4
- F320 H4
- F321 H4
- F322 D8
- F323 C13

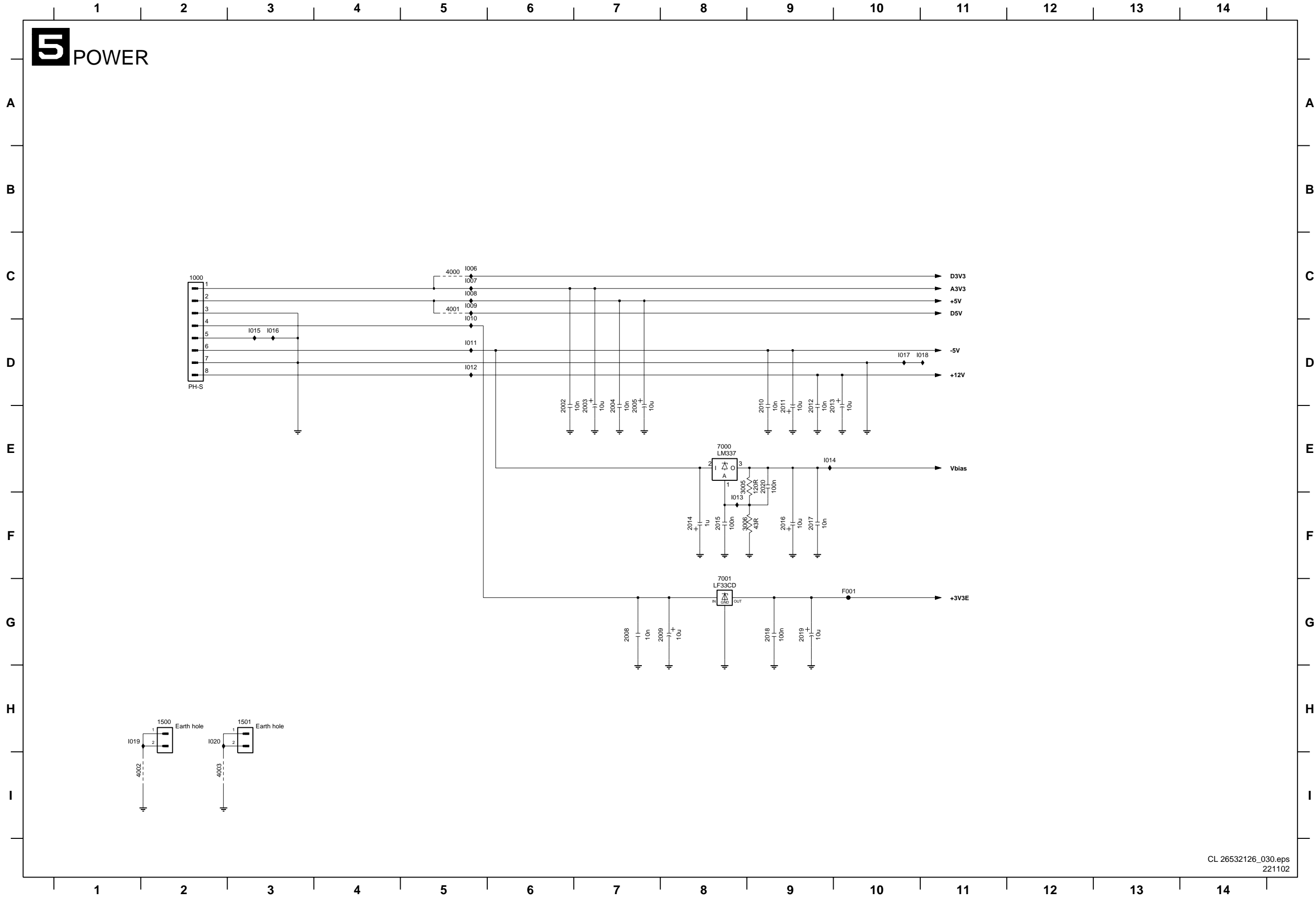
# Servo Board 43353: Decoder / Encoder



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221102

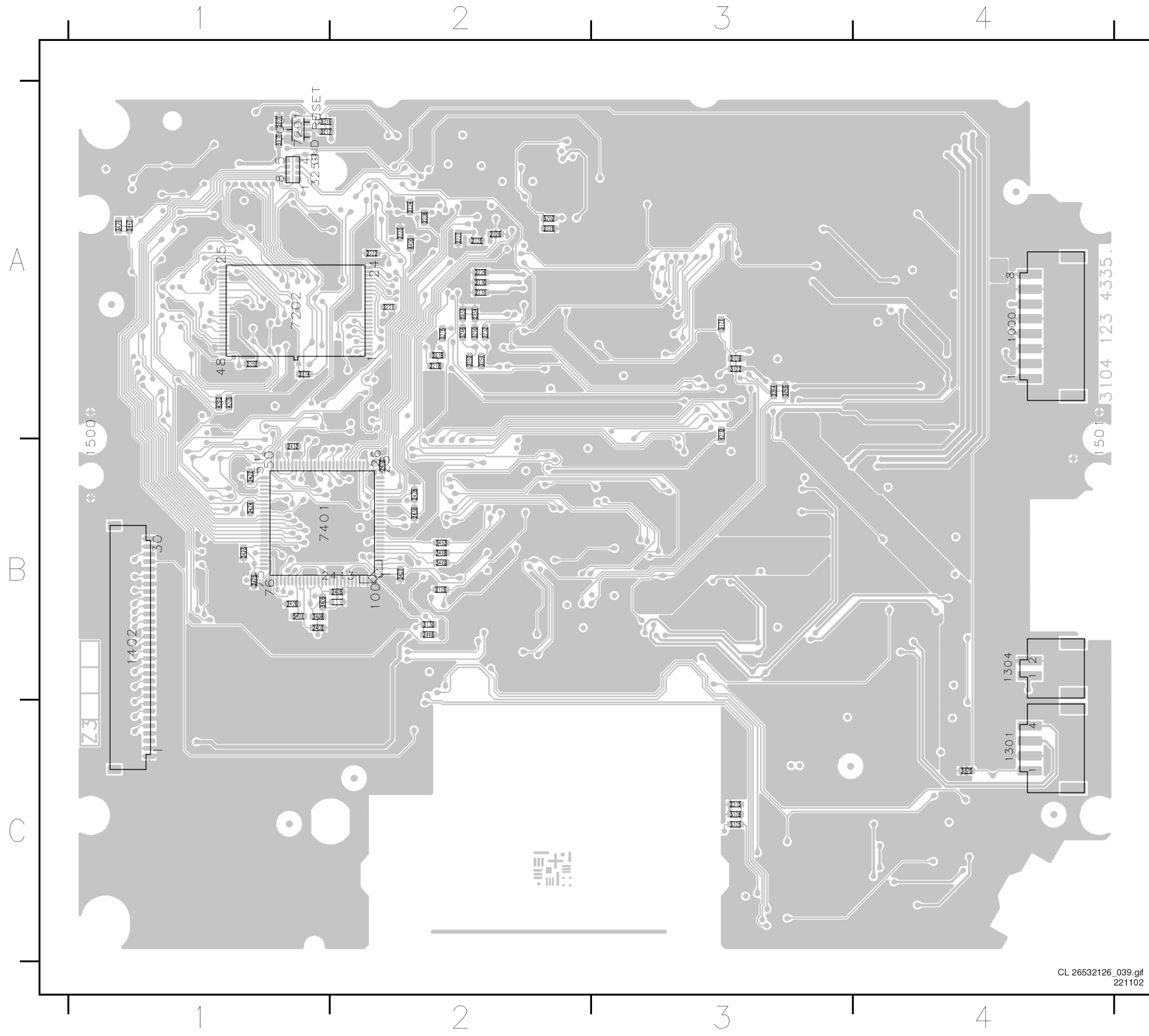
- 1401 G1
- 1402 E14
- 2400 B5
- 2401 B5
- 2402 C13
- 2403 C13
- 2404 C12
- 2405 D11
- 2406 C2
- 2407 D2
- 2408 D1
- 2409 D2
- 2410 D12
- 2411 D12
- 2412 E14
- 2413 D11
- 2414 C11
- 2415 I9
- 2416 I10
- 2417 I10
- 2418 I10
- 2419 I10
- 2420 H11
- 2421 H11
- 2422 A4
- 2423 A4
- 2424 A4
- 2425 A5
- 2426 A5
- 2427 A5
- 2428 A5
- 2429 A5
- 2430 A6
- 2431 A6
- 2432 A6
- 2433 B1
- 2434 H11
- 2435 H11
- 2436 H11
- 2437 H11
- 2438 H12
- 2439 H12
- 2440 H12
- 2441 H2
- 2442 C2
- 3400 A2
- 3401-A C7
- 3401-B C7
- 3401-C D7
- 3401-D D7
- 3407 C2
- 3408 C12
- 3409 D12
- 3410-A E2
- 3410-C E2
- 3410-D E2
- 3411 E14
- 3412 F2
- 3416 F1
- 3417 F2
- 3418-A G8
- 3418-B G8
- 3418-C H8
- 3418-D H8
- 3419-A G9
- 3419-B G9
- 3419-C H9
- 3419-D H9
- 3420-A G13
- 3420-B H13
- 3420-C H13
- 3420-D H13
- 3430-A H8
- 3430-C I8
- 3431-A H9
- 3431-B I9
- 3431-C I9
- 3439 B1
- 3440 C1
- 3448-A H13
- 3448-B I13
- 3448-C I13
- 3449-A F13
- 3449-B G13
- 3449-C G13
- 3449-D G13
- 3450-B F13
- 3450-C F13
- 3450-D F13
- 3451 B1
- 3461 D1
- 3463 C7
- 3468 C7
- 3469 C7
- 3470 D2
- 4400 B5
- 4400 A5
- 5400 A5
- 5401 B12
- 5402 A4
- 7400 C12
- 7401 A8
- 7402 B3
- F400 C8
- F401 D2
- F402 G2
- F403 C2
- F404 G2
- F405 G2
- F406 C8
- F407 C8
- F409 B1
- F410 C8
- F411 G8
- F412 G8
- F413 G8
- F414 G8
- F415 G9
- F416 G9
- F417 G9
- F418 D2
- F425 F12
- F426 B1

### Servo Board 43353: Power



- 1000 C2
- 1500 H2
- 1501 H3
- 2002 E6
- 2003 E7
- 2004 E7
- 2005 E7
- 2006 G7
- 2009 G7
- 2010 E9
- 2011 E9
- 2012 E9
- 2013 E10
- 2014 F8
- 2015 F8
- 2016 F9
- 2017 F9
- 2018 G9
- 2019 G9
- 2020 E9
- 3005 E8
- 4000 C5
- 4001 C5
- 4002 I2
- 4003 I2
- 7000 E8
- 7001 G8
- F001 G10

Layout Servo Board 43353 (Top Side)

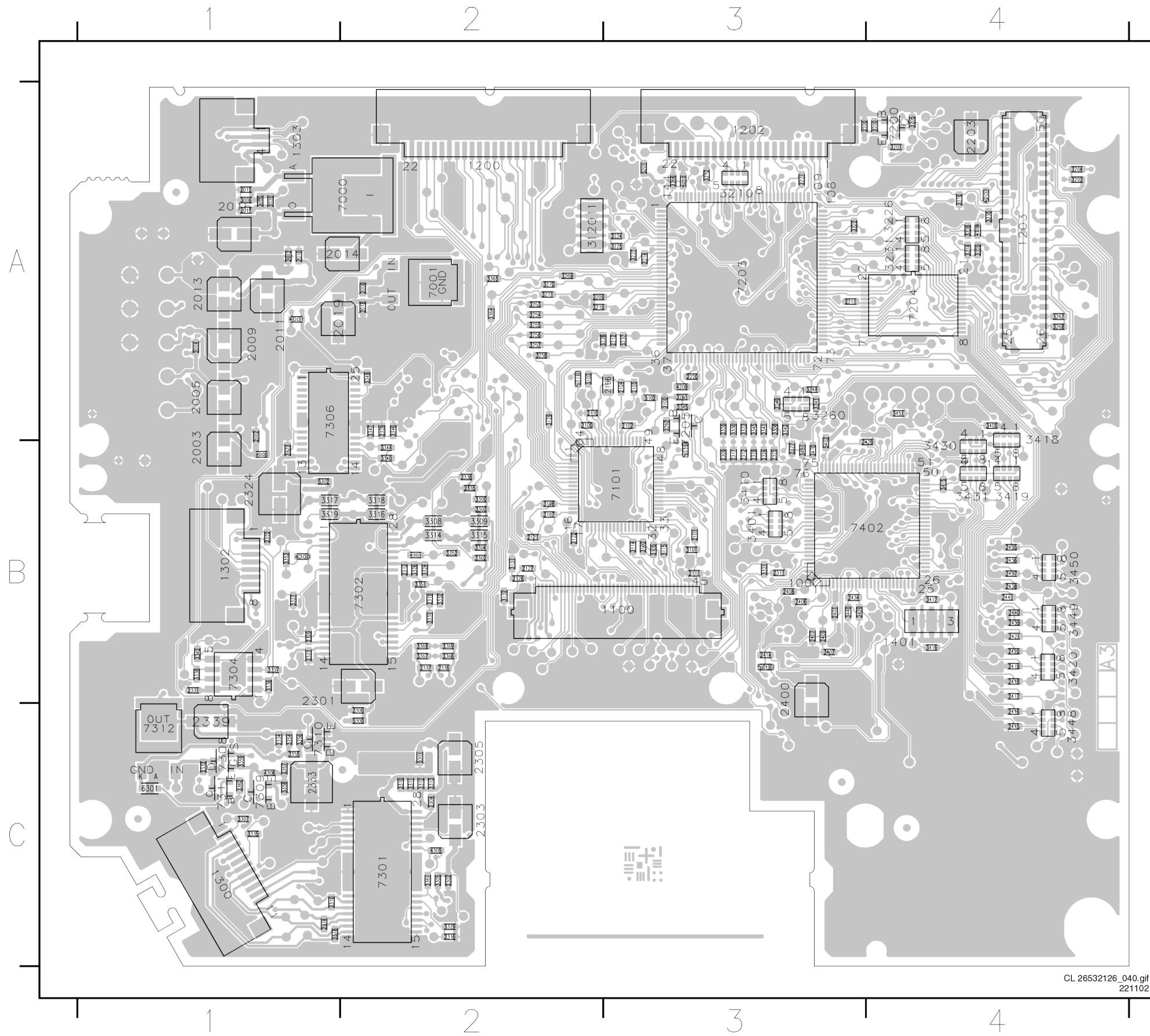


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221102

- 1000 A4
- 1301 C4
- 1304 B4
- 1402 B1
- 2116 A3
- 2125 B2
- 2202 A1
- 2207 A1
- 2208 A2
- 2218 A2
- 2219 A2
- 2221 A2
- 2222 A2
- 2223 A2
- 2224 A2
- 2225 A2
- 2226 A2
- 2227 A2
- 2228 A2
- 2229 A2
- 2230 A2
- 2231 A2
- 2232 A2
- 2233 A2
- 2234 A2
- 2315 C3
- 2402 B1
- 2405 B2
- 2413 B2
- 2422 B1
- 2423 B1
- 2424 B1
- 2425 B1
- 2426 B1
- 2427 B2
- 2428 B2
- 2430 B2
- 2431 B2
- 2432 B1
- 2446 B2
- 2447 A1
- 3121 A3
- 3122 A3
- 3130 B2
- 3216 A1
- 3217 A1
- 3246 A2
- 3250 A2
- 3251 A2
- 3252 A2
- 3259 A1
- 3264 A3
- 3265 A3
- 3274 A1
- 3275 A2
- 3277 A1
- 3325 C3
- 3328 C3
- 3370 C4
- 3408 B1
- 3409 B1
- 3463 B2
- 3468 B2
- 3469 B2
- 3471 A1
- 4203 A1
- 4205 A1
- 4210 A3
- 4400 A2
- 5202 A2
- 5401 B1
- 7201 A1
- 7202 A1
- 7401 B1



Layout Servo Board 43353 (Bottom Side)



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221102

1100 B3	2326 B3	3238 A2	3355 C1	7312 C1
1200 A2	2327 B3	3241 A3	3356 C1	7402 B4
1201 A2	2328 B3	3244 A3	3357 C1	
1202 A3	2329 A2	3245 A3	3358 C1	
1203 A4	2331 B1	3249 A3	3359 C1	
1300 C1	2332 C1	3253 A2	3361 C2	
1302 B1	2333 C1	3254 A2	3362 C1	
1303 A1	2334 C1	3255 A2	3364 A2	
1401 B4	2335 B2	3256 A2	3365 A2	
2002 A1	2336 B2	3257 A2	3366 B2	
2003 B1	2337 B2	3258 A2	3367 B2	
2004 A1	2338 B2	3260 A3	3368 B2	
2005 A1	2339 C1	3261 A3	3369 B2	
2008 A2	2400 B3	3262 A3	3400 A4	
2009 A1	2401 B3	3266 A3	3401 B3	
2010 A1	2406 B3	3267 A4	3407 B3	
2011 A1	2407 B3	3268 A4	3410 B3	
2012 A1	2408 B3	3269 A2	3415 B4	
2013 A1	2409 B3	3270 A2	3416 B4	
2014 A2	2414 B3	3271 A2	3417 B4	
2015 A1	2415 C4	3272 A3	3418 A4	
2016 A1	2416 C4	3276 A4	3419 B4	
2017 A1	2417 B4	3300 B2	3420 B4	
2018 A2	2418 B4	3302 B2	3430 B4	
2019 A1	2419 B4	3303 B2	3431 B4	
2020 A1	2420 B4	3304 B2	3439 B3	
2100 A2	2421 B4	3305 C2	3440 B3	
2101 B3	2429 B4	3307 C1	3448 C4	
2102 A3	2434 B3	3308 B2	3449 B4	
2104 A3	2435 B4	3309 B2	3450 B4	
2105 A3	2436 B4	3310 C2	3451 A4	
2106 A3	2437 B4	3311 C2	3461 B3	
2110 A2	2438 B4	3312 C2	3470 B3	
2111 B3	2439 B4	3313 C2	4000 B1	
2121 B2	2440 B4	3314 B2	4001 A1	
2122 B2	2441 B4	3315 B2	4201 A4	
2126 B2	3005 A1	3316 B2	4202 A3	
2127 B2	3006 A1	3317 B1	4206 A4	
2200 A3	3100 A3	3318 B2	4209 A3	
2203 A4	3101 B3	3319 B1	4300 B1	
2209 A2	3102 B3	3320 A3	4301 B2	
2210 A2	3103 A2	3321 B3	4305 C2	
2211 A3	3105 B3	3323 A3	4306 C1	
2212 A3	3107 B2	3324 B2	5100 A2	
2214 A3	3108 B2	3326 B2	5102 A3	
2220 A3	3114 B3	3327 B1	5104 B3	
2300 C2	3115 B3	3329 C2	5201 A3	
2301 B1	3129 A2	3330 A3	5300 C2	
2302 C2	3131 B2	3331 B2	5301 C2	
2303 C2	3132 B2	3332 B2	5302 B1	
2304 C2	3200 A4	3335 C1	5400 B3	
2305 C2	3201 A4	3336 B1	5402 B3	
2309 B3	3203 A4	3337 B1	6301 C1	
2310 C1	3204 A4	3338 A3	7000 A2	
2311 B3	3205 A4	3339 B1	7001 A2	
2312 B3	3210 A3	3340 B2	7101 B3	
2313 B2	3214 A4	3341 A3	7200 A4	
2314 C1	3220 A4	3342 B1	7203 A3	
2316 C2	3221 A3	3343 A3	7204 A4	
2317 B3	3222 A3	3344 B2	7205 A3	
2318 C1	3224 A3	3345 A3	7301 C2	
2319 B2	3225 A3	3346 A2	7302 B2	
2320 B1	3226 A4	3347 A2	7304 B1	
2321 B1	3227 A3	3348 A2	7306 A1	
2322 B1	3231 A4	3351 B2	7308 C1	
2323 B1	3235 A4	3352 B2	7309 C1	
2324 B1	3236 A4	3353 B1	7310 C1	
2325 B3	3237 A3	3354 C1	7311 C1	



## 8. Alignments

No alignments necessary

## 9. Circuit Descriptions, Abbreviation List, and Data Sheets

Index of this chapter:

1. Introduction
2. Block diagram
3. DVD-Mechanism
4. Optical Pickup Unit
5. Printed Wiring Board
6. Abbreviation list
7. IC Data Sheets

### 9.1 Introduction

The Video Engine consist of a DVD-Mechanism with dual laser Optical Pickup Unit (OPU), a tray loader with fan unit and a PWB containing all electronics to control the module. The electronics of the module is responsible for all basic servo tasks. It reads from and writes data onto the disc.

The PWB is a high tech module (multi layer, full SMC) with very high component density. Despite of this, it is designed in such a way, that repair on component level still is possible. Detailed diagnostics and fault finding is possible via ComPair.

Some specifications:

- Record DVD+RW
  - Loss less linking
  - Recording speed: 1.2 x
- Playback DVD
  - DVD+R(W), DVD (SL/DL), DVD-R, DVD-RW (V1.1)
  - Playback speed: 1.2 x
- Playback CD
  - CD-DA, CD-R, CD-RW, CD-ROM, VCD/SVCD
  - Playback speed: 3 x

### 9.2 Block Diagram

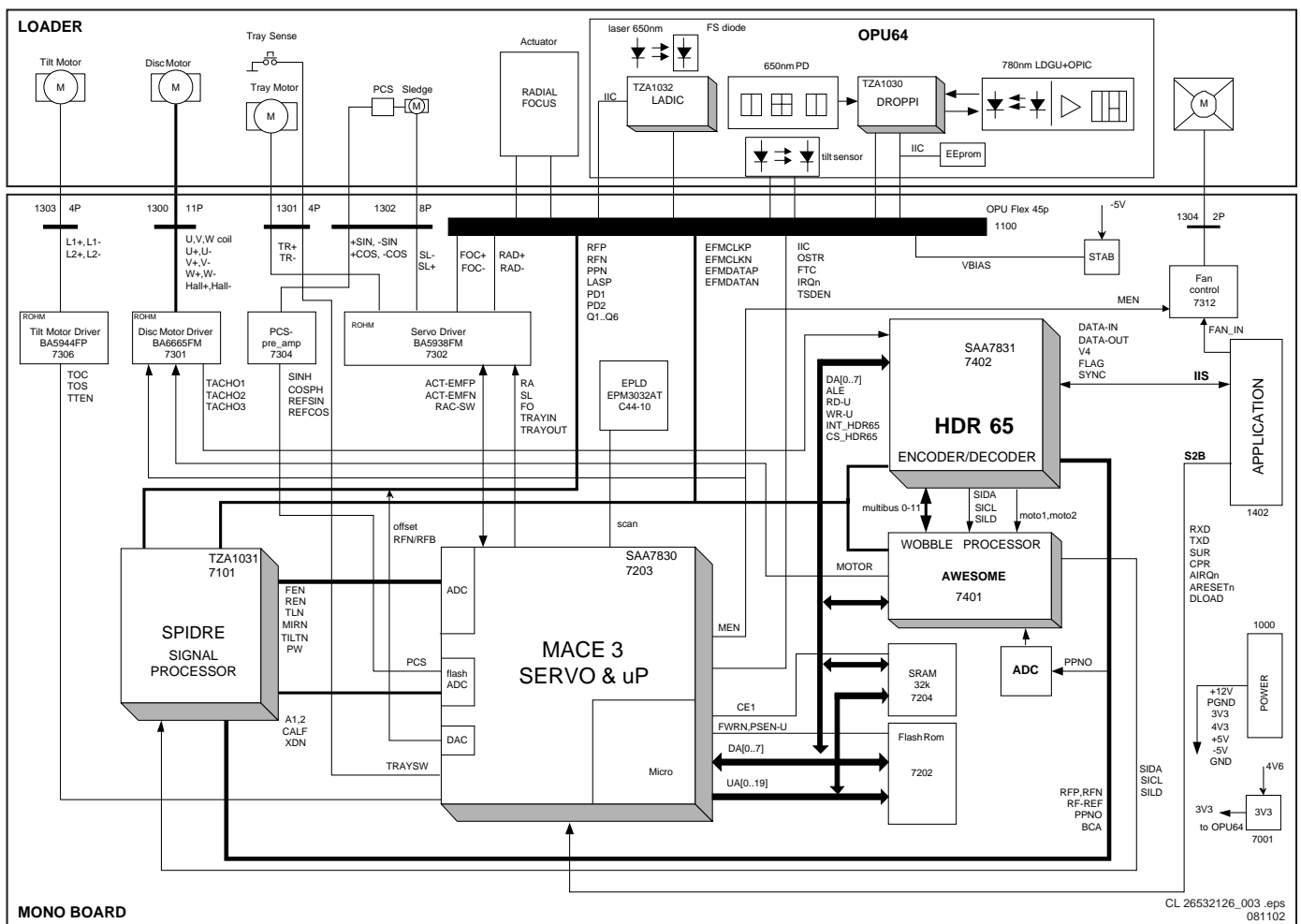


Figure 9-1 Block diagram Basic Engine

This section describes briefly the functional behaviour of the engine. It performs all basic servo functions:

- It reads data from the disc,
- It writes data to the disc,
- It controls all other functions like tray control, start/stop the disc, tracking, jumping, and communication to the host.

### 9.2.1 Initialisation process

After power-up or reset, a self-test will automatically start.

### 9.2.2 Starting up the drive

After the internal initialisation process has been finished, the engine will wait for the first S2B user command. E.g. "Tray\_out".

### 9.2.3 Disc recognition process

The process of disc recognition when a disc is loaded is entirely performed within the engine. Information about the disc type is sent to the MPEG application (back-end).

### 9.2.4 Write / Read process

Depending on the disc loaded and actions to be performed, Record, Play, Search, etc. a specific sequence of commands is executed depending on the implementation of the application.

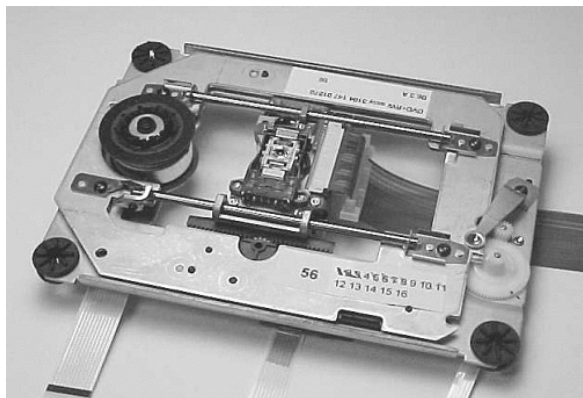
### 9.2.5 Shock behaviour during recording

Shock recovery during recording is performed by the application if the shock was too large to be absorbed by the engine. If the engine detects unacceptable servo behaviour, the laser will go into low power mode to protect overwriting of neighbour tracks. This action is signalled by the internal engine controller and reported to the application. The application can react on this with a shock recovery procedure.

### 9.2.6 Function overview VAE801x and MPEG application

The VAE801x performs all basic servo functions. It reads data from the disc and writes data to the disc, and controls all other functions like tray control, start/stop the disc, tracking, jumping, and communication to the host.

## 9.3 DVD-Mechanism



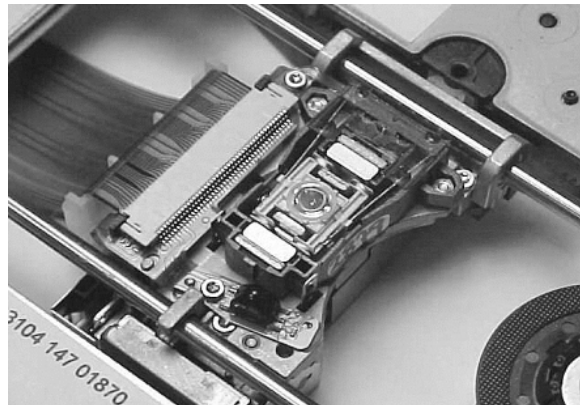
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081102

Figure 9-2 DVD-M assy

The DVD-M has an optical pickup unit (OPU) consisting of two lasers, one for CD with a wavelength of 780 nm, and one for DVD with a wavelength of 650 nm.

The TZA1032 (LADIC) controls the data from these lasers, and the supply to them.

## 9.4 Optical Pickup Unit



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081102

Figure 9-3 Optical Pickup Unit (OPU)

The OPU 64 (Optical Pickup Unit) consists of the following components:

- DVD+RW Optics.
- High-power red laser.
- Tilt sensor.
- Flexible connections.
- LADIC: Laser Driver IC.
- DROPP1: DVD Rewritable OPU Pre-Processor IC.
- EEPROM with OPU adjustment data.

OPU-64 Flex foil pinning specifications:

- 45 pins.
- Actuator signals: Rad +/-, Foc +/-
- Pre-processed signals.
- PPN: normalized, balanced PP output.
- RFP, RFN, RFB: differential RF output.
- Clocks: OPC-strobe, EFMClk-N/P, SCL.
- Data: EFMDData-N/P, SDA.
- Power supplies:
  - +3V3E: 'clean' power supply for LADIC
  - +5V, -5V: for DROPP1
- TSDEN: tilt sensor power
- $V_{BIAS}$ : Laser bias voltage (~ -1.5 V)

### 9.4.1 DROPP1

The DROPP1 (DVD Rewritable OPU Pre-Processor IC) is a multi-purpose analogue pre-processor IC for use in the OPU of an optical bit engine. The device supports many photo detector configurations and output signal modes for RF and servo signals.

Some features of the DROPP1:

- Two inputs:
  - Current: DVD photo-diode.
  - Voltage: CD PDIC.
- Only one wideband signal across flex foil:
  - RF (differential signal).
- Other signals have relatively low bandwidth:
  - Wobble signal.
  - Servo signals.

### 9.4.2 LADIC

The LADIC (Laser Driver IC, type number TZA1032) fulfils three main functions:

- It **drives** the laser with a sequence of programmable write strategy pulses with high timing accuracy and high peak current levels.
- It **encodes** the input modulated data to a sequence of write strategy pulses. This encoding is flexible with respect to input modulation code (EFM, EFM+, 17 pp, etc.). The write strategy is programmable with high flexibility for CD-R/RW and DVD-R/RW. For this purpose the TZA1032 includes two Random Access Memories (RAM) which can be loaded (non real-time) via the I2C-bus from microcontroller.
- It **controls** the exact light power levels coming from the laser and controls the exact power absorbed by the disc during recording.

The TZA1032 features three independent power supplies. These are the analogue and digital power supplies and a local power supply for the laser driver function. The supplies can be delivered separately to obtain maximum output performance of the TZA1032 in environments with large and highly dynamic current flows.

Some features of the LADIC:

- Single IC.
- Simple interface (EFM(+)) Decoder, WSG, I2C Programming).
- Black-box laser.
- Temperature compensation.
- Dynamic power level control ("Alpha" control, OPC).
- Multi-application.
  - Highly programmable (control and write strategy),
  - Wide driver & frequency range.
- Under 500 mW dissipation in IC.

## 9.5 Printed Wiring Board

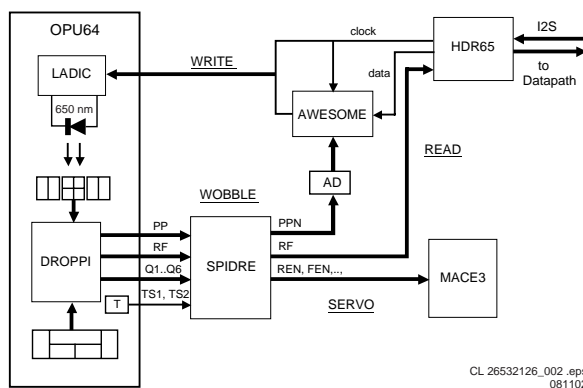


Figure 9-4 Signal path

### 9.5.1 SPIDRE

The SPIDRE (Signal Processing IC for Dvd REwritable) is a multi purpose analogue pre-processor IC specifically intended for writing applications. Its main task is normalisation of the servo signals that go to the MACE3 servo processor (signals like 'focus servo', 'radial servo', 'track loss servo', and 'tilt sensor').

It is possible to optimise the dynamic range of this pre-amp/processor combination for the LF servo and RF data paths. The gain in both channels is separately programmable. This will guarantee an optimal playability for all kind of discs.

The SPIDRE is optimised to work with the optical pick-up unit pre-processor IC TZA1030 (DROPPPI) and decoder IC HDR65.

Some features of the SPIDRE:

- A "Writer add-on".
- Double-Writer prepared (both CDR/RW and DVD+RW).
- Direct connection to HDR65/MACE3.
- High Performance:
  - 16 x DVD-ROM read.
  - 64 x CD-ROM read.
  - 16 x CDR/RW write.
  - 4 x DVD+RW write.
- Normalisation of servo signals.
- Programmable RF gain and AGC functionality.
- Separate push-pull signal (with own AGC).
- Three wire serial interface for programming of the device by a decoder IC or microcontroller.

### 9.5.2 MACE3 Servo and microprocessor

The MACE3 IC (Mini All Cd Engine, type number is SAA7830) is a combined servo processor and micro controller (80C51). See also the internal block diagram at the end of this chapter.

#### The servo front-end

The servo processor handles the signals for focusing, tracking, and access, but also generates the control signals for the loader block.

In a CD/DVD system, there are several control loops active. Some of them are needed to adjust the servo error signals (once per disc rotation). It also adjusts offsets, signal amplitudes, and loop gains (AGCs), to enlarge system robustness and to avoid expensive potentiometer adjustments in production.

The other loops determine the laser spot position on the disc in the radial, axial (focus), and tangential directions. It also has to take care that the spot accesses a required position as fast as possible. This access system consists of two parts, namely the actuator and the sled, which are (within a certain range) mechanically and electrically independent. Therefore, during an access, the servo has to control as well the actuator as the sled.

The analogue signals from the diode pre-processor are converted into a digital representation using A/D converters. The digital codes are then applied to logic circuitry to obtain the various control signals.

#### PCS (Position Control Sledge)

The PCS module is used to get fast sledge access. To achieve this, it is important that the sledge motor can rotate as fast as possible. But of course there is a limit to this maximum rotational speed. In order to let the sledge move even faster the ratio of the gearing can be reduced. However, if this ratio gets too low, the cogging/detent torque of the sledge motor will push the laser 'off track'.

There is a solution to this: Hold the sledge motor in its position by controlling the voltage on the motor continuously.

PCS is implemented in the following way:

A normal DC motor is used, combined with hall sensors. A DC sled motor has a magnetic ring mounted around the shaft. Above this magnetic ring are two hall sensors positioned 90 degrees apart. The two hall outputs, which go to the PCS control block, are 'sin phi' and 'cos phi'. The system tries to minimise the phase difference between the measured hall sine/cosine inputs and a reference sin/cosine waveform. When the sledge is in tracking, the sin/cosine wave is constant, so the sledge is kept at its current position. When after a while, the radial actuator drifts away, the capture point crawls a bit further on the hall sine. So the PCS makes a micro-step. When doing an access the servo processor keeps on stepping the sine/cosine table, thus generating a sine/cosine wave, which the sledge will follow.

#### OPC (Optimum Power Calibration)

This device has an integrated Optimum Power Calculation block for use in CD-R, CD-RW, and DVD-RAM applications. It

reads three analogue signals (A1, A2 and CALF), representing Max, Min, and Average values of the EFM signal respectively. It also takes the Power (PW) signal from the laser controller and then feeds an analogue signal (ALPHA0) out to control the laser power. The conversion frequency is 88KHz per channel. Basically, the OPC procedure tries to find out the optimum laser power to be used on a specific disc. It consists of three phases:

1. **WRITE** - Random EFM data is written to the test area of the disc at increasing levels of laser power (controlled by ALPHA0).
2. **READ** - The data on A1, A2, and CALF is read back from the test area and stored in memory.
3. **CALCULATION** - the embedded 8051 then calculates the setting of ALPHA0 where the least jitter is encountered. Some pre-processing is carried out by the OPC logic to reduce the processor's load.

This sequence is done twice - first a coarse calibration, followed by a fine-tuning.

### The microprocessor

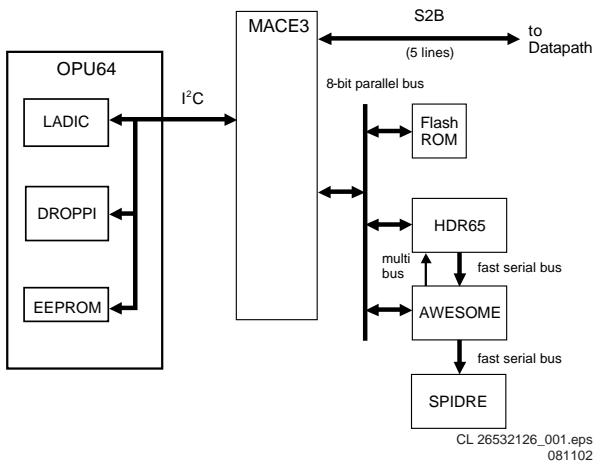


Figure 9-5 Control path

The micro controller processes the S2B commands from the DVD+RW interface (back-end), and controls the various processes in the OPU via I2C. Communication with the HDR65, SPIDRE, and memories is done via an eight bit parallel bus.

Some features:

- Dedicated hardwired DSP.
- 8051-based microprocessor.
- External Flash ROM and SRAM memory.

### 9.5.3 HDR65

The HDR65 has the following functions:

- **Encoder** for DVD+RW. This part creates the EFM+ (16 bit) signals from the I2S data stream.
- **Decoder** for DVD and CD. This part processes the HF-signal from the SPIDRE. It converts the EFM(+) signals to data, and performs error detection and error correction.
- Output to SPIDRE pre-processor for RF-AGC.

This IC decodes EFM or EFM+HF signals directly from the laser pre-amplifier, including analogue front-end, PLL data recovery, demodulation, and error correction.

The analogue front-end input converts the HF input to the digital domain via an 8-bit ADC, preceded by an AGC circuit to obtain the optimum performance from the converter. An external resonator clocks this block. This subsystem recovers the data from the channel stream. It corrects asymmetry, performs noise filtering and equalisation, and finally recovers the bit clock and data from the channel using a digital PLL.

The demodulator part detects the frame synchronisation signals and decodes the EFM (14 bit) and EFM+ (16 bit) data and sub-code words into 8-bit symbols. Via the serial output interface, the I2S data (audio and video) go to the DVD+RW interface (back-end).

The spindle-motor interface provides both motor control signals from the demodulator and, in addition, contains a tachometer loop that accepts tachometer pulses from the motor unit. They drive the motor IC (item 7301).

The SAA7831 has two independent microcontroller interfaces. The first is a serial I2C-bus and the second is a standard 8-bit multiplexed parallel interface. Both of these interfaces provide access to 32 8-bit registers for control and status.

Some HDR65 features:

- Playback speeds up to 48 x CD and 8 x DVD; recording up to 8 x CD and 4 x DVD
- Matched filter with digital equalizer, noise filter, and digital PLL.
- EFM and EFM+ modulator and demodulator.
- Decoding, de-interleaving, and error correction according to CD and DVD standards.
- Wobble processing for DVD-R(W) and CD.
- Motor control for CAV and CLV regulation on both recorded and unrecorded discs.
- Automated encode start/stop mechanism, supporting bit-accurate linking (only DVD).
- Write data/clock interface compatible with LADIC.
- Versatile serial input/output interface for different formats.
- 8 bit parallel data input/output interface.

### 9.5.4 AWESOME

The AWESOME gate array chip (uPD65882, item 7401) is a fully digital DVD+RW add-on for the HDR65. A combination of both ICs can do CD and DVD decoding and CD, DVD-R(W), and DVD+RW encoding. It contains logic for:

- Wobble processing:
  - Address detection,
  - Write clock generation,
  - Start and stop.
- ADIP decoding.
- Spindle motor control to do CLV on wobble.
- Link bits insertion (according to DVD+RW standard).
- Output to SPIDRE pre-processor for wobble-AGC

It also contains multiplexing logic for the motor signals and a merge of the internal serial bus to the analogue pre-processor (SPIDRE) with the serial bus of the HDR65.

**Note:** AWESOME stands for: Adip decoding, Wobble processing, Error correction, Synchronous start/stop and Occasionally Mend Errors.

### Wobble

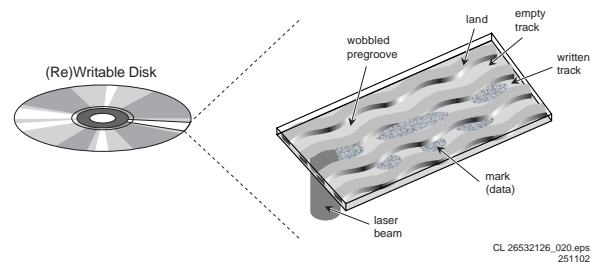


Figure 9-6 Pre-groove wobble on (re)writable discs

All **recordable** DVD media types feature a microscopic wobble groove embedded in the plastic substrate. This wobble provides the recorder with the timing information needed to place the data accurately on the disc. During recording, the drive's laser follows this groove, to ensure consistent spacing of data in a spiral track. The walls of the groove are modulated in a consistent sinusoidal pattern, so that a drive can read and compare it to an oscillator for precise rotation of the disc. This modulated pattern is called a *wobble groove*, because the walls of the groove appear to wobble from side to side. This signal is only used during recording, and therefore has no effect on the playback process. Among the DVD family of formats, only recordable media use wobble grooves.

For lossless linking it is necessary to write any data block in the correct position with high accuracy (within 1 micron). For this purpose the groove is mastered with a high wobble frequency (817 kHz at  $n=1$ ), which ensures that the writing can be started and stopped at an accurately defined position. The writing clock as obtained from this groove is very accurate. At the same time, address information is stored in this wobbled groove by locally inverting the sign of the wobbled waveform.

Some characteristics:

- Only exists on (re)writable media.
- Pregroove wobble-detector present in recorders.
- Pregroove wobble-detector not present in players.
- Wobble-frequency is different for different standards:
  - DVD+R(W): 820 kHz
  - DVD-R(W), DVD-RAM: 141 kHz
- The wobble is phase modulated by inverting wobble cycles.
- The information contained in the wobble modulation is called Address-in-Pregroove or ADIP.

### 9.5.5 Power Supply

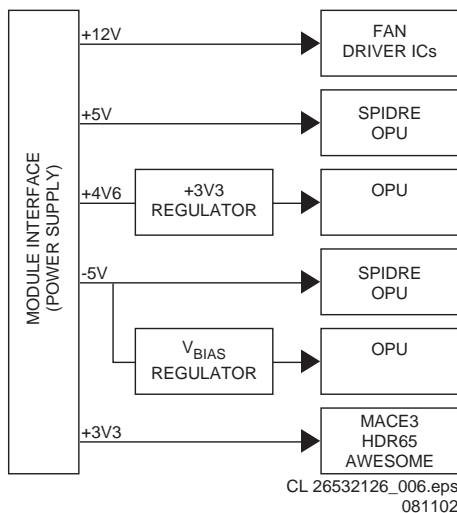


Figure 9-7 Power supply overview

The main power supplies to the module are 3.3 V, 5 V, and 12 V (input via connector 1000).

The MACE3, HDR65, and AWESOME ICs use the 3.3 V. An on-board linear regulator is used to generate the -1.5 V required by the laser ( $V_{BIAS}$ ). The other on-board linear regulator is used to generate the 3V3E required by the OPU. The SPIDRE and OPU use the +5 V and -5 V. The motor, fan, and servo drivers use the 12 V.

#### Power 'on' reset

At power 'on', a reset IC (AMD810, item 7201) generates a positive reset pulse of typical 240 ms. As a result, the micro

program will receive a reset, and the data of the Flash ROM is copied into the uP-RAM.

When the MACE IC is reset, also the HDR65 (SAA7831, item 7402) and AWESOME (uPD65882, item 7401) will get a reset via the 'SYS-RSTn', an output signal from the MACE.

### 9.5.6 PWB connections

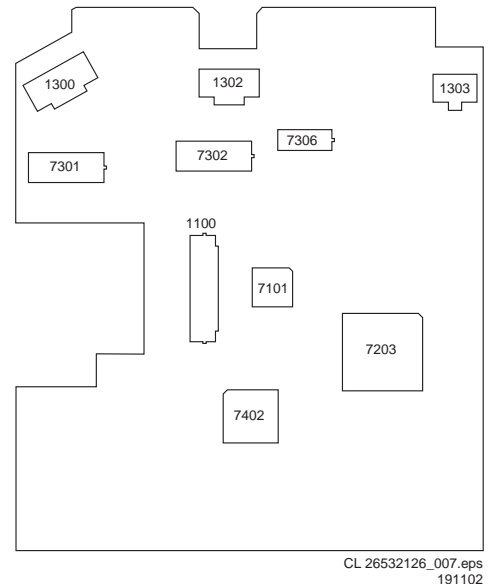


Figure 9-8 A-side connections

- OPU-64: 45 pins flex foil (item 1100).
- Disk motor and hall elements: 11 pins flex foil (item 1300).
- Sledge motor and hall output: 8 pins flex foil (item 1302).
- Tilt motor: 4 pins flex foil (item 1303).

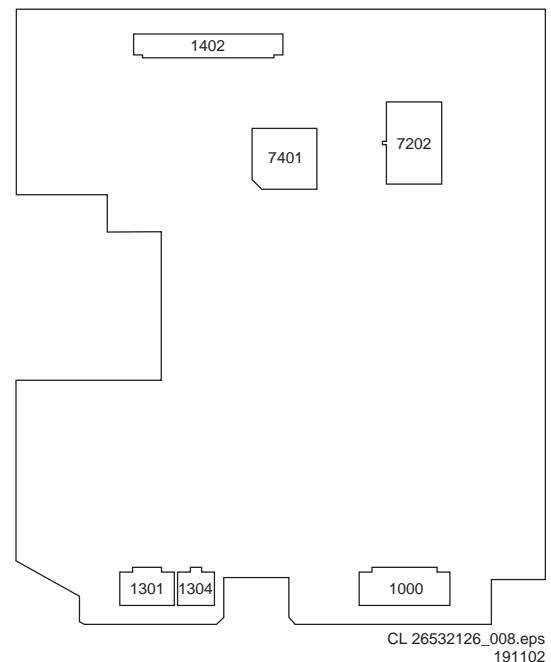


Figure 9-9 Z-side connections

- Tray motor: 4 pins wired (item 1301).
- Fan: 2 pins wired (item 1304).
- Digital PWB (back-end): 30 pins flex foil (item 1402).
- Power supply: 8 pins wired (item 1000).

## 9.6 Abbreviation list

ADC	Analogue to Digital Converter	uP	Microprocessor
ADIP	ADdress In Pre-groove	VCD	Video CD
AGC	Automatic Gain Control	Y/C	Luminance (Y) and Chrominance (C) signal
CD	Compact Disc	YUV	Component video
CLV	Constant Linear Velocity		
DROPPi	Dvd Rewritable Opu Pre-Processor IC		
AM	Amplitude Modulation		
BE	Basic Engine		
ComPair	Computer aided rePair		
CD-DA	CD Digital Audio		
CS	Chip Select		
DAC	Digital to Analogue Converter		
DAIO	Digital Audio Input Output		
DENC	Digital Encoder		
DFU	Direction For Use: description for the end user		
DNR	Dynamic Noise Reduction		
DRAM	Dynamic RAM		
DSD	Direct Stream Digital		
DSP	Digital Signal Processing		
DVD	Digital Versatile Disc		
EEPROM	Electrical Erasable Programmable ROM		
EFM	Eight to Fourteen bit Modulation		
FDS	Full Diagnostic Software		
HF	High Frequency		
I2C	Integrated Ic bus (signals at 5V level)		
I2S	Integrated Ic Sound bus (signals at 3.3V level)		
IC	Integrated Circuit		
IF	Intermediate Frequency		
IRQ	Interrupt ReQuest		
LADiC	LAser Driver IC		
LLD	Loss Less Decoder		
LPCM	Linear Pulse Code Modulation		
LRCLK	Left/Right CLock		
MACE	Mini All Cd Engine		
MPEG	Motion Pictures Experts Group		
NC	Not Connected		
NVM	Non Volatile Memory: IC containing DVD related data e.g. alignments		
OPC	Optimum Power Calibration		
OPU	Optical Pickup Unit		
PCB	Printed Circuit Board (see PWB)		
PCS	Position Control Sledge		
PLL	Phase Locked Loop		
PCM	Pulse Code Modulation		
PCM_CLK	Audio system clock for DAC		
PCM_OUTx	Audio serial output data		
PSU	Power Supply Unit		
PWB	Printed Wiring Board (see PCB)		
RAM	Random Access Memory		
RGB	Red, Green and Blue colour space		
ROM	Read Only Memory		
RF	Radio Frequency		
S2B	Serial to Basic engine, communication bus between host- and servo processor		
SCL	Serial Clock I2C		
SCLK	Audio serial bit clock		
SDA	Serial Data I2C		
SDRAM	Synchronous DRAM		
SMC	Surface Mounted Components		
S/PDIF	Sony Philips Digital InterFace		
SPIDRE	Signal Processing Ic for Dvd REwritable		
SRAM	Static Random Access Memory		
STBY	STandBY		
SVCD	Super Video CD		
SW	SoftWare		
THD	Total Harmonic Distortion		
TTL	Transistor Transistor Logic (5V logic)		



9.7 IC Data Sheets

In this paragraph, the internal block diagrams and pinning are given of ICs that are drawn as a 'black box' in the electrical diagrams (with the exception of 'memory' and 'logic' ICs).

9.7.1 Diagram 2, SAA7830 (IC7203)

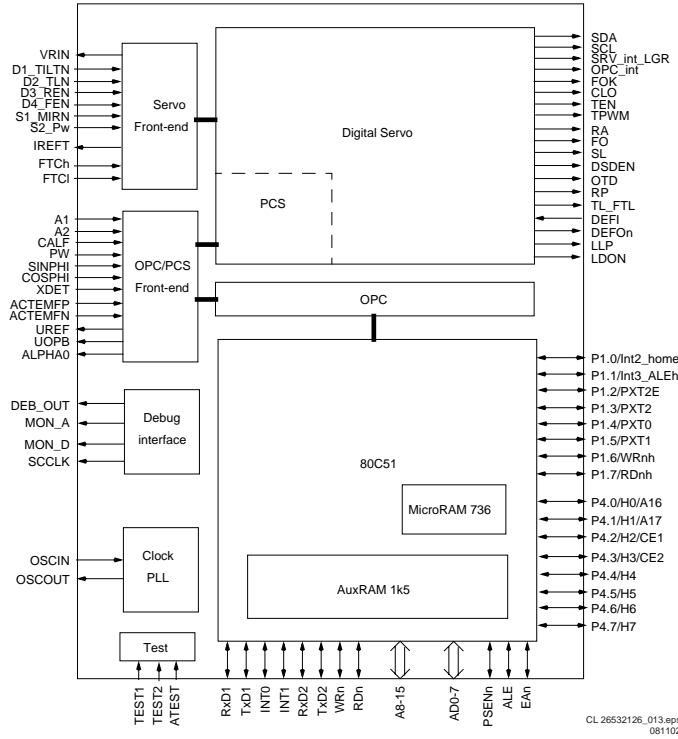


Figure 9-10 Internal Block Diagram MACE3

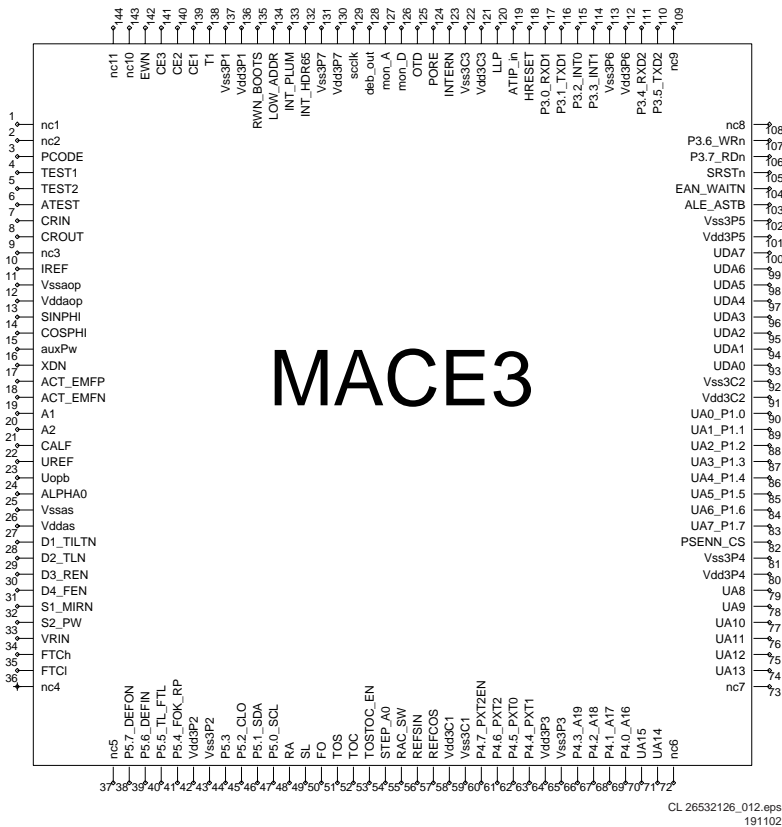


Figure 9-11 Pinning MACE3



3302	4822 051 30272	2k7 5% 0.062W	3469	4822 051 30101	100Ω 5% 0.062W
3303	4822 051 30102	1k 5% 0.062W	3470	4822 051 30102	1k 5% 0.062W
3304	4822 051 30102	1k 5% 0.062W	3471	4822 117 12925	47k 1% 0.063W 0603
3305	4822 117 13608	4.7Ω 5% 0.603 0.0016W			
3307	5322 117 13068	82Ω 1% 0.063W 0603 RC22H			
3308	4822 051 20108	1Ω 5% 0.1W			
3309	4822 051 20108	1Ω 5% 0.1W			
3310	4822 117 12917	1Ω 5% 0.062W CASE0603	5100	2422 549 43303	ADJ.COIL (100μH +/-6%)
3311	4822 117 12917	1Ω 5% 0.062W CASE0603	5102	2422 549 43303	ADJ.COIL (100μH +/-6%)
3312	4822 117 12917	1Ω 5% 0.062W CASE0603	5104	2422 549 43303	ADJ.COIL (100μH +/-6%)
3314	4822 051 20108	1Ω 5% 0.1W	5201	2422 549 43769	IND FXD SM EMI 100mH z 30R R
3315	4822 051 20108	1Ω 5% 0.1W	5202	2422 549 43769	IND FXD SM EMI 100mH z 30R R
3316	4822 051 20228	2Ω 5% 0.1W	5300	2422 549 43769	IND FXD SM EMI 100mH z 30R R
3317	4822 051 20228	2Ω 5% 0.1W	5301	2422 549 43769	IND FXD SM EMI 100mH z 30R R
3318	4822 051 20228	2Ω 5% 0.1W	5302	2422 549 43769	IND FXD SM EMI 100mH z 30R R
3319	4822 051 20228	2Ω 5% 0.1W	5400	2422 549 43303	ADJ.COIL (100μH +/-6%)
3320	4822 051 30332	3k3 5% 0.062W	5401	2422 549 43769	IND FXD SM EMI 100mH z 30R R
3321	4822 051 30563	56k 5% 0.062W	5402	2422 549 43769	IND FXD SM EMI 100mH z 30R R
3323	4822 051 30222	2k2 5% 0.062W			
3324	5322 117 13049	470Ω 1% 0.063W 0603 RC22H			
3325	5322 117 13049	470Ω 1% 0.063W 0603 RC22H			
3326	5322 117 13049	470Ω 1% 0.063W 0603 RC22H			
3327	4822 051 30103	10k 5% 0.062W			
3328	5322 117 13049	470Ω 1% 0.063W 0603 RC22H			
3329	4822 117 13632	100k 1% 0.603 0.62W			
3330	4822 051 30332	3k3 5% 0.062W			
3331	4822 051 30103	10k 5% 0.062W			
3332	2322 704 62003	RST SM 0603 RC22H 20k PM1 R			
3335	5322 117 13068	82Ω 1% 0.063W 0603 RC22H			
3336	4822 117 12864	82k 5% 0.6W			
3337	4822 051 30273	27k 5% 0.062W			
3338	4822 051 30103	10k 5% 0.062W			
3339	4822 117 12864	82k 5% 0.6W			
3340	4822 051 30332	3k3 5% 0.062W			
3341	4822 051 30102	1k 5% 0.062W			
3342	4822 051 30273	27k 5% 0.062W			
3343	4822 051 30103	10k 5% 0.062W			
3344	4822 051 30332	3k3 5% 0.062W			
3345	4822 051 30102	1k 5% 0.062W			
3346	5322 117 13049	470Ω 1% 0.063W 0603 RC22H			
3347	5322 117 13049	470Ω 1% 0.063W 0603 RC22H			
3348	4822 117 13632	100k 1% 0.603 0.62W			
3351	4822 051 30472	4k7 5% 0.062W			
3352	4822 051 30153	15k 5% 0.062W			
3353	4822 051 30123	12k 5% 0.062W			
3354	4822 117 11817	1k2 1% 1/16W			
3355	4822 051 30332	3k3 5% 0.062W			
3356	4822 051 30472	4k7 5% 0.062W			
3357	4822 117 13632	100k 1% 0.603 0.62W			
3358	4822 051 30102	1k 5% 0.062W			
3359	2322 704 62002	RST SM 0603 RC22H 2k PM1 R			
3361	4822 051 30563	56k 5% 0.062W			
3362	4822 051 30103	10k 5% 0.062W			
3364	4822 051 30272	2k7 5% 0.062W			
3365	4822 051 30272	2k7 5% 0.062W			
3367	4822 051 30471	470Ω 5% 0.062W			
3369	4822 051 30471	470Ω 5% 0.062W			
3370	4822 051 30103	10k 5% 0.062W			
3400	4822 117 11817	1k2 1% 1/16W			
3401	2350 035 10152	RST NETW SM ARV24 4X1k5 PM5 R			
3407	4822 117 13525	24k 1% 0.62W RC22H 0603			
3408	4822 051 30103	10k 5% 0.062W			
3409	4822 051 30103	10k 5% 0.062W			
3410	2350 035 10152	RST NETW SM ARV24 4X1k5 PM5 R			
3415	4822 051 30101	100Ω 5% 0.062W			
3416	4822 051 30105	1M 5% 0.062W			
3417	4822 051 30331	330Ω 5% 0.062W			
3418	4822 117 13578	4X10k 5% MNR14			
3419	4822 117 13573	NETW 4 X 47Ω 5% MNR14			
3420	2350 035 91001	RST NETW SM ARV24 4X jumper R			
3430	4822 117 13578	4X10k 5% MNR14			
3431	4822 117 13573	NETW 4 X 47Ω 5% MNR14			
3439	4822 051 30109	10Ω 5% 0.062W			
3440	4822 051 30109	10Ω 5% 0.062W			
3448	2350 035 91001	RST NETW SM ARV24 4X jumper R			
3449	4822 117 13573	NETW 4 X 47Ω 5% MNR14			
3450	4822 117 13573	NETW 4 X 47Ω 5% MNR14			
3451	4822 117 11817	1k2 1% 1/16W			
3463	4822 051 30101	100Ω 5% 0.062W			
3468	4822 051 30101	100Ω 5% 0.062W			